Use this guide as a reference for lowering the gloss of DELFLEET[®] Evolution clearcoats. The exact gloss level achieved is dependent upon basecoat type and color as well as clearcoat application technique and film build. Use the blend ratios shown to maintain VOC compliance, where applicable.

Gloss Level	Clearcoat	Blend Ratio (Vol.)		
		F3118 Flattening Binder	Clearcoat	RTS Mix Ratio
Eggshell/Satin (20-30 Gloss)	F3905 / 06	3	2	3 Clear : 1 F3240 : 1/2 F33XX + 2 oz. F34XX / RTS Gallon
	F3920	3	1	3 Clear : 1 F3260 : 1/2 F33XX + 4 oz. F34XX / RTS Gallon
	F3921	1	1	3 Clear : 1 F3211 : 1/2 F3385/90/95
	F3930	4	3	3 Clear : 1 F3260 : 1 F33XX + 2 oz. F34XX / RTS Gallon

Semi-Gloss (40-60 Gloss)	F3905 / 06	1	1	3 Clear : 1 F3240 : 1/2 F33XX + 2 oz. F34XX / RTS Gallon
	F3920	4	3	3 Clear : 1 F3260 : 1/2 F33XX + 4 oz. F34XX / RTS Gallon
	F3921	1	2	3 Clear : 1 F3211 : 1/2 F3385/90/95
	F3930	2	3	3 Clear : 1 F3260 : 1 F33XX + 2 oz. F34XX / RTS Gallon

Note: Flattening of F3911 is not recommended at this time.

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