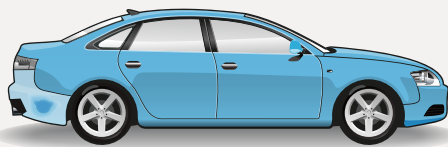




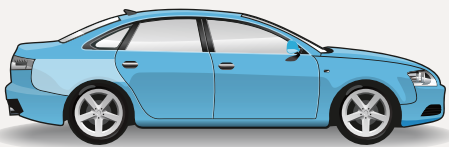
OMNI Plus Compliant System Chart



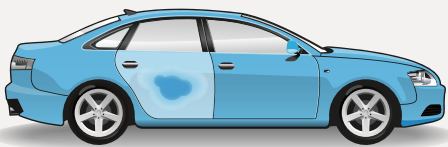
BUMPER REPAIR



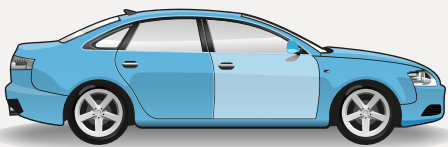
PRIMED REPAIR



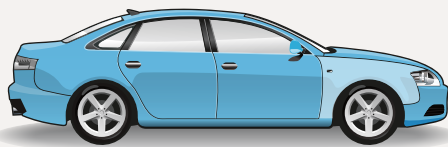
BODY FILLER REPAIR



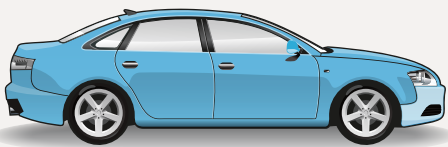
BLEND PANEL



NEW OEM E-COATED PARTS



UNPRIMED BUMPER



PREP

- Clean with **SWX350**
- Sand P400-P600
- Re-clean with **SWX350**

- Block **MP80X Primer Surfacer**
- Finish sand P500

- **MP243 Polyester Primer** over body filler, sand P180
- Feather edge P220-P320
- Existing finish P320

- 3M™ **TRIZACT™** Blending Disk P800-P1000

- Clean with **SWX350**
- Optional: Scuff gray or 3M™ **HOOKIT™** E-coat prep

- Clean with **SU4901** or use gray scuff pad and **SX101** paste
- Re-clean with **SWX350**

PRODUCT

Bare plastic visible:

- 1 medium wet coat **SU470LV**
- **MP89X Sealer** with **SLV814 Flex Add**

No bare plastic visible:

- Optional: **MP89X Sealer** with **SLV814 Flex Add**
- **MBPX 3.5 VOC Basecoat Color**
- **MC262 Clearcoat**

- **MP80X Primer Surfacer**
- **MP89X Sealer**
- **MBPX 3.5 VOC Basecoat Color**
- **MC2910** or **MC262 Clearcoats**

Bare metal cut thrus:

- **SXA1031** for small areas or **SX1071** for larger areas
- **MP80X Primer Surfacer**
- **MP89X Sealer**
- **MBPX 3.5 VOC Basecoat Color**
- **MC2910** or **MC262 Clearcoats**

- **MBPX 3.5 VOC Basecoat Color**
- **MC2910** or **MC262 Clearcoats**

Bare metal cut thrus:

- **SXA1031** for small areas or **SX1071** for larger areas
- **MP89X Sealer**
- **MBPX 3.5 VOC Basecoat Color**
- **MC2910** or **MC262 Clearcoats**

- 1 medium wet coat **SU470LV**
- **MP89X Sealer** with **SLV814 Flex Add**
- **MBPX 3.5 VOC Basecoat Color**
- **MC262 Clearcoat**

COLOR TOOL

- **OMNI® Color Deck OB**CD1001

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- **OMNI Color Deck** OBCD1001

