

# PPG AQUATAPOXY® A-6

## DESCRIPTION

100% solids, corrosion-resistant epoxy coating that can be applied to dry or damp surfaces

## PRINCIPAL CHARACTERISTICS

- Solvent free
- Resists corrosion
- Bonds to dry and damp concrete, masonry, steel and ductile iron
- Meets the requirements of AWWA D102
- Meets the requirements of NSF/ANSI Standard 61/600 for potable water tanks and pipes
- TYPICAL USES:
- Potable water tanks, reservoirs, basins and pipes
- Water mains, distribution and transmission lines

## COLOR AND GLOSS LEVEL

- Part A is White, Part B is Brown; Mixed product is Off-White
- Other ANSI/NSF 61 colors available are black, blue and grey.
- Semi-gloss

Note:

- Color changes can occur under UV-exposure without negative impact on the product performance

## BASIC DATA AT 20°C (68°F)

Data for mixed product	
Number of components	Two
Mass density	12.5 lb/US gal (1.5 kg/l)
Volume solids	100%
VOC (Supplied)	EPA Method 24: 0.0 lb/US gal (2.7 g/l)
Recommended dry film thickness	8.0 - 20.0 mils (200 - 500 µm) depending on system
Theoretical spreading rate	200 ft <sup>2</sup> /US gal for 8.0 mils (4.9 m <sup>2</sup> /l for 203 µm)
Dry to touch	4 hours
Overcoating Interval	Minimum: Coating should no longer leave residue when touched with a gloved finger Maximum: 12 Hours
Curing time	8 hours
Shelf life	Part A: at least 12 months when stored cool and dry Part B: at least 12 months when stored cool and dry

Notes:



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- See ADDITIONAL DATA – Spreading rate and film thickness
- If overcoat time is exceeded, abrade and clean surface before recoating
- Curing time for standard service is 8 hours at 77°F (25°C); for NSF 61 service, the curing time is 3 days at 77°F (25°C)
- Material should be stored in dry conditions, out of direct sunlight, in unopened original factory containers, at temperatures above 50°F (10°C) and below 100°F (38°C)

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## RECOMMENDED SUBSTRATE CONDITIONS AND TEMPERATURES

### Steel (immersion service)

- Remove all surface contaminants, oil and grease in accordance with SSPC SP-1
- Abrasive blast with an angular abrasive to an SSPC SP-10 cleanliness or higher. Achieve a surface profile of 2.5 – 5.0 mils (64 – 125 µm)
- Ensure surface is dust free after blasting

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### Steel (non-immersion service)

- Remove all surface contaminants, oil and grease in accordance with SSPC SP-1
- Abrasive blast with an angular abrasive to an SSPC SP-6 or higher. Achieve a surface profile of 2.5 – 4.0 mils (65 – 100 µm)
- Ensure surface is dust free after blasting

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### Ductile iron

- All oils, small deposits of asphalt paint, and grease shall be removed by solvent cleaning per NAPF 500-03-01
- Abrasive blast in accordance with NAPF 500-03-04

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### Non-ferrous metals

- Lightly abrasive blast with a fine abrasive in accordance with SSPC-SP16 guidelines to achieve a profile of 40 - 100 µm (1.5 - 4.0 mils)

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### Substrate temperature and application conditions

- Substrate temperature during application should be between 40°F (4°C) and 120°F (49°C)
- Substrate temperature during application and curing should be at least 5°F (3°C) above dew point
- Relative humidity during application should not exceed 85%

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## SYSTEM SPECIFICATION

- Recommended DFT for Steel (Atmospheric): 16-40 mils (0.4-1.0 mm)
- Recommended DFT for Steel (Immersion): 20-40 mils (0.5-1.0 mm)
- Recommended DFT for Non-Ferrous Metals: 8-18 mils (0.2-0.5 mm)
- Recommended DFT for Ductile Iron: 12-24 mils (0.3-0.6 mm)
- Primer for Carbon Steel (optional): PPG AMERLOCK 2
- Primer for Carbon Steel (optional): PPG AQUATAPOXY® 190 Primer\*

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## INSTRUCTIONS FOR USE

### Mixing ratio by volume: Part A to Part B 1:1

- Apply by brush or roller application
- Mix Part A and Part B separately to ensure uniformity. Then, pour Part B into Part A container and thoroughly mix the two components of the kit together for 3 minutes with mechanical jiffy-type mixer
- Properly mixed material will be a uniform color without light or dark spots
- Mix thoroughly before application

### Pot life

30 minutes at 72°F (22°C)

Note:

- Longer pot life is possible by mixing smaller amounts and cooling down the components before mixing

### Brush/roller

- Use a medium bristle brush or a short-nap synthetic roller cover with a phenolic core
- Brush or roller application at 8 - 20 mils per coat
- Be aware that multiple coats may be required to achieve uniform and sufficient film thickness to provide proper hiding performance when applying by brush or roller
- Avoid excessive re-brushing or over-rolling

### Recommended thinner

No thinner should be added

### Cleaning solvent

- MEK, acetone, or xylene
- THINNER 90-58 (AMERCOAT 12)

## ADDITIONAL DATA

Physical data of cured material	
Characteristic	Value
Tensile Strength (ASTM D638)	>6,000 psi (>41 MPa)
Tensile Elongation (ASTM D638)	1.3%
Compressive Strength (ASTM D695)	>10,000 psi (>69 MPa)
Flexural Strength (ASTM D790)	>9,400 psi (65 MPa)
Hardness, Shore D (ASTM D2240)	87



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Physical data of cured material	
Taber Abrasion (ASTM D4060, CS-17 Wheel, 1 kg load, 1,000 cycles)	<40 mg loss
Adhesion to Steel (ASTM D4541)	>2,000 psi (>14 MPa)
Adhesion to Concrete (ASTM D7234)	To substrate failure

Note:

- The value ranges stated in this Product Data Sheet are based on system processing under laboratory conditions. Equipment configurations and/or field application conditions may produce variances in final system values.

Spreading rate and film thickness	
DFT	Theoretical spreading rate
8.0 mils (200 µm)	201 ft <sup>2</sup> /US gal (4.9 m <sup>2</sup> /l)
12.0 mils (304 µm)	134 ft <sup>2</sup> /US gal (3.3 m <sup>2</sup> /l)
16.0 mils (406 µm)	100 ft <sup>2</sup> /US gal (2.5 m <sup>2</sup> /l)
18.0 mils (457 µm)	89 ft <sup>2</sup> /US gal (2.2 m <sup>2</sup> /l)
20.0 mils (508 µm)	80 ft <sup>2</sup> /US gal (2.0 m <sup>2</sup> /l)

**Product Qualifications**

- AWWA C210-98
- Qualified for ANSI/NSF Standard 61 (potable water) for tanks and pipes
- Tank and Pipe Sizes for Potable Water: Tank >= 50 gallons CLD 23; Pipe 1' - 3" & >=6" CLD 23

**DISCLAIMER**

- PPG Protective & Marine Coatings does not accept any responsibility or liability for any odor, taste or contamination imparted to the drinking water from the coatings or products retained in the coating
- This product is specifically suitable for use on the substrates mentioned in this document. For application on any other substrates, please always contact your distributor or PPG representative for specific instructions and in order to make sure that the product performance can be safeguarded.
- For industrial or professional use only

**SAFETY PRECAUTIONS**

- Read all label and Safety Data Sheet (SDS) information prior to use



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## WORLDWIDE AVAILABILITY

It is always the aim of PPG Protective & Marine Coatings to supply the same product on a worldwide basis. However, slight modification of the product is sometimes necessary to comply with local or national rules/circumstances. Under these circumstances an alternative product data sheet is used.

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## REFERENCES

- Information sheet | Explanation of product data sheets

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## WARRANTY

PPG warrants (i) its title to the product, (ii) that the quality of the product conforms to PPG's specifications for such product in effect at the time of manufacture and (iii) that the product shall be delivered free of the rightful claim of any third person for infringement of any U.S. patent covering the product. THESE ARE THE ONLY WARRANTIES THAT PPG MAKES AND ALL OTHER EXPRESS OR IMPLIED WARRANTIES, UNDER STATUTE OR ARISING OTHERWISE IN LAW, FROM A COURSE OF DEALING OR USAGE OF TRADE, INCLUDING WITHOUT LIMITATION, ANY OTHER WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE OR USE, ARE DISCLAIMED BY PPG. Any claim under this warranty must be made by Buyer to PPG in writing within five (5) days of Buyer's discovery of the claimed defect, but in no event later than the expiration of the applicable shelf life of the product, or one year from the date of the delivery of the product to the Buyer, whichever is earlier. Buyer's failure to notify PPG of such non-conformance as required herein shall bar Buyer from recovery under this warranty.

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