

PSX® 500

DESCRIPTION

Two-component, engineered siloxane coating

PRINCIPAL CHARACTERISTICS

- Unique, high gloss, isocyanate free solution
- Tin free acrylic siloxane
- Excellent color and gloss retention
- Applied by brush, roller or spray, without thinning
- Good resistance to splash and spillage of chemicals
- Can be applied direct to metal

COLOR AND GLOSS LEVEL

- Full color range
- High gloss

BASIC DATA AT 20°C (68°F)

| Data for mixed product | |
|--------------------------------|---|
| Number of components | Two |
| Mass density | 1.4 kg/l (11.3 lb/US gal) |
| Volume solids | 76 ± 2% |
| VOC (Supplied) | Directive 2010/75/EU, SED: max. 142.0 g/kg max. 195.0 g/l (approx. 1.6 lb/US gal) China GB 30981-2020 (tested) 185.0 g/l (approx. 1.5 lb/gal) |
| Recommended dry film thickness | 50 - 75 µm (2.0 - 3.0 mils) per coat |
| Theoretical spreading rate | 15.2 m²/l for 50 µm (610 ft²/US gal for 2.0 mils) |
| Dry to touch | 2 hours |
| Overcoating Interval | Minimum: 3 hours Maximum: Unlimited |
| Shelf life | Base: at least 36 months when stored cool and dry Hardener: at least 24 months when stored cool and dry |

Notes:

- See ADDITIONAL DATA – Spreading rate and film thickness
- See ADDITIONAL DATA – Overcoating intervals
- See ADDITIONAL DATA – Curing time

RECOMMENDED SUBSTRATE CONDITIONS AND TEMPERATURES

- Coating performance is proportional to the degree of surface preparation

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Substrate conditions

- Steel; pretreated minimum ISO-Sa2 (SSPC SP-6) or higher with blasting profile 25 – 75 µm (1.0 – 3.0 mils)
 - For touch up and repair, power tool cleaning in accordance with SSPC SP-11 is acceptable
 - Compatible previous coat must be dry and free from any contamination
 - Aged suitable coating must be dry and free from any contamination, it may require abrading prior to applying this product
 - Prepare damaged areas to original surface preparation specifications, feathering edges of intact coating
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Substrate temperature

- Substrate temperature during application and curing should be above 0°C (32°F)
 - Substrate temperature during application and curing should be at least 3°C (5°F) above dew point
 - Relative humidity during application and curing should be above 40%
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INSTRUCTIONS FOR USE**Mixing ratio by volume: base to hardener 80:20 (4:1)**

- Use a power mixer powered by an air or explosion-proof electric motor
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Induction time

None

Pot life

5 hours at 20°C (68°F)

Note: See ADDITIONAL DATA – Pot life

Air spray**Recommended thinner**

THINNER 21-06

Volume of thinner

0 - 5%, depending on required thickness and application conditions

Nozzle orifice

1.5 – 2.0 mm (approx. 0.060 – 0.079 in)

Nozzle pressure

0.3 - 0.4 MPa (approx. 3 - 4 bar; 44 - 58 p.s.i.)

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Airless spray

Recommended thinner

THINNER 21-06

Volume of thinner

0 - 2%, depending on required thickness and application conditions

Nozzle orifice

Approx. 0.38 – 0.48 mm (0.015 – 0.019 in)

Nozzle pressure

20.0 MPa (approx. 200 bar; 2901 p.s.i.)

Brush/roller

Recommended thinner

THINNER 21-06

Volume of thinner

0 – 1%

Cleaning solvent

THINNER 90-53

ADDITIONAL DATA

| Spreading rate and film thickness | |
|-----------------------------------|--|
| DFT | Theoretical spreading rate |
| 50 µm (2.0 mils) | 15.2 m ² /l (610 ft ² /US gal) |
| 75 µm (3.0 mils) | 10.1 m ² /l (406 ft ² /US gal) |

| Overcoating interval for DFT up to 50 µm (2.0 mils) at RH 40% or above | | | | | | |
|--|----------|------------|-------------|-------------|-------------|--------------|
| DONOTPRINTONPDF | | | | | | |
| Overcoating with... | Interval | 5°C (41°F) | 10°C (50°F) | 20°C (68°F) | 30°C (86°F) | 40°C (104°F) |
| itself | Minimum | 20 hours | 9 hours | 3 hours | 2 hours | 1 hour |
| | Maximum | Unlimited | Unlimited | Unlimited | Unlimited | Unlimited |

Note: Surface should be dry and free from any contamination

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Curing time for DFT up to 50 µm (2.0 mils)

| Substrate temperature | Dry to touch | Dry to handle |
|-----------------------|--------------|---------------|
| 5°C (41°F) | 14 hours | 30 hours |
| 10°C (50°F) | 8 hours | 20 hours |
| 20°C (68°F) | 2 hours | 5 hours |
| 30°C (86°F) | 1.5 hours | 3.5 hours |
| 40°C (104°F) | 1 hour | 3 hours |

Pot life (at application viscosity)

| Mixed product temperature | Pot life |
|---------------------------|----------|
| 10°C (50°F) | 8 hours |
| 20°C (68°F) | 5 hours |
| 30°C (86°F) | 2 hours |
| 40°C (104°F) | 1 hour |

SAFETY PRECAUTIONS

- This is a solvent-borne paint and care should be taken to avoid inhalation of spray mist or vapor, as well as contact between the wet paint and exposed skin or eyes
- For paint and recommended thinners see INFORMATION SHEETS 1430, 1431 and relevant Material Safety Data Sheets
- Avoid at all times inhalation of aerosol spray mist

WORLDWIDE AVAILABILITY

It is always the aim of PPG Protective and Marine Coatings to supply the same product on a worldwide basis. However, slight modification of the product is sometimes necessary to comply with local or national rules/circumstances. Under these circumstances an alternative product data sheet is used.

REFERENCES

| | | |
|--|-------------------|------|
| • CONVERSION TABLES | INFORMATION SHEET | 1410 |
| • EXPLANATION TO PRODUCT DATA SHEETS | INFORMATION SHEET | 1411 |
| • SAFETY INDICATIONS | INFORMATION SHEET | 1430 |
| • SAFETY IN CONFINED SPACES AND HEALTH SAFETY, EXPLOSION HAZARD – TOXIC HAZARD | INFORMATION SHEET | 1431 |
| • SAFE WORKING IN CONFINED SPACES | INFORMATION SHEET | 1433 |
| • DIRECTIVES FOR VENTILATION PRACTICE | INFORMATION SHEET | 1434 |
| • RELATIVE HUMIDITY – SUBSTRATE TEMPERATURE – AIR TEMPERATURE | INFORMATION SHEET | 1650 |

PSX® 500

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