

MP80x Series 2.1 VOC Multi Purpose Primer (National Rule)

Background

OMNI® MP80x Series is a fast drying, two component multi-purpose Low VOC primer which may be used as a primer surfacer or as a wet-on-wet sealer when integrated with clear coat. It is available in white, gray and black and is available for use in all North American Markets.

Components

Primer MP801 2.1 VOC Multi-Purpose Primer - White MP802 2.1 VOC Multi-Purpose Primer - Gray MP803 2.1 VOC Multi-Purpose Primer - Black	Hardener MH810 Multi-Purpose Primer Hardener	Reducer MR185 Fast Reducer MR186 Medium Reducer MR187 Slow Reducer MR188 Very Slow Reducer (refer to OBTB-001NR <i>Omni</i> National Rule Reducer Guide) MR294 Compliant Reducer Fast MR295 Compliant Reducer Medium MR296 Compliant Reducer Slow
Clearcoats Any <i>Omni</i> MC Clearcoat		

Compatible Products

Can be applied over: Cleaned, sanded and etch primed steel, galvanized and aluminum. Sanded and cleaned body filler, SMC and gel-coated fiberglass. Properly cleaned and sanded E-coat Cleaned, cured and sanded OEM and refinish coatings. MP246 Polyester Primer MP17x Epoxy Primers OneChoice® Plastic Adhesion Promoter SX1071 <i>OneChoice</i> Ecobase™ Etch Prime	Can be topcoated with: MP17x Epoxy Primer Series MP23x 2K Urethane Sealer Series MBP Acrylic Urethane Basecoat MBC Acrylic Basecoat MTK Acrylic Urethane Single Stage MAE Acrylic Enamel Single Stage
--	--

Preparation

Surface Cleaning: MX190 Wax and Grease Remover MX192 Plastic Cleaner SWX350 H ₂ O-SO-CLEAN® Waterborne Pre-Cleaner	Sanding For use as a primer: 180-220 Grit machine on bare steel For use as a sealer: 320-400 Grit machine on primer or old finishes.
---	---

Mixing



Primer Surfacer:	<table border="0" style="margin-left: auto; margin-right: auto;"> <tr> <td style="border-bottom: 1px solid black; padding: 0 5px;">MP80x</td> <td style="padding: 0 5px;">:</td> <td style="border-bottom: 1px solid black; padding: 0 5px;">MH810</td> <td style="padding: 0 5px;">:</td> <td style="border-bottom: 1px solid black; padding: 0 5px;">MR18x/MR29x</td> </tr> <tr> <td style="text-align: center;">4</td> <td style="text-align: center;">:</td> <td style="text-align: center;">1</td> <td style="text-align: center;">:</td> <td style="text-align: center;">2</td> </tr> </table>	MP80x	:	MH810	:	MR18x/MR29x	4	:	1	:	2
MP80x	:	MH810	:	MR18x/MR29x							
4	:	1	:	2							



Wet on Wet Sealer:	<table border="0" style="margin-left: auto; margin-right: auto;"> <tr> <td style="border-bottom: 1px solid black; padding: 0 5px;">MP80x</td> <td style="padding: 0 5px;">:</td> <td style="border-bottom: 1px solid black; padding: 0 5px;">MC Clear</td> <td style="padding: 0 5px;">:</td> <td style="border-bottom: 1px solid black; padding: 0 5px;">MH810</td> <td style="padding: 0 5px;">:</td> <td style="border-bottom: 1px solid black; padding: 0 5px;">MR18x/MR29x</td> </tr> <tr> <td style="text-align: center;">3</td> <td style="text-align: center;">:</td> <td style="text-align: center;">1</td> <td style="text-align: center;">:</td> <td style="text-align: center;">1</td> <td style="text-align: center;">:</td> <td style="text-align: center;">1</td> </tr> </table>	MP80x	:	MC Clear	:	MH810	:	MR18x/MR29x	3	:	1	:	1	:	1
MP80x	:	MC Clear	:	MH810	:	MR18x/MR29x									
3	:	1	:	1	:	1									



Pot Life:	1/2 Hour at 70°F (21°C) at 4:1:2 1 Hour at 70°F (21°C) at 3:1:1:1
------------------	--



Additives:	MX193 Flex Add 10% to RTS mix SL87 Extender add 5% to RTS mix
-------------------	--

Air Pressure and Gun Setup



HVLP:	8 - 10 psi at the air cap
Compliant:	29 - 40 psi at the gun
Gun Setup:	1.3 - 1.6 mm or equivalent

Note: For best overall results, refer to spraygun manufacturer's recommendations for inlet air pressures.

Application



Coats:	4:1:2	2 - 4 coats for Primer-Surfacer
	3:1:1:1	1 - 2 coats for Wet-on-Wet Sealer

Dry Times



Between Coats: 5 - 10 minutes at 70°F (21°C)



Air Dry:
4:1:2 Primer Surfacer
1-2 hours at 70°F (21°C) to sand and topcoat
3:1:1:1 Wet on Wet Sealer
15 minutes to topcoat



Force Dry:
4:1:2 Primer Surfacer
20 - 30 minutes at 140°F (61°C) metal temperature



IR (Medium):
4:1:2 Primer Surfacer
10 - 15 minutes



Topcoat:
Air Dry
4:1:2 Primer Surfacer
1-2 hours to sand and topcoat
3:1:1:1 Wet on Wet Sealer
15 minutes to topcoat
Force Dry
4:1:2 Primer Surfacer
After cool down

Clean Up

Clean spray guns, gun cups, storage pots, etc., thoroughly with MR Reducer, MS151 Low VOC General Purpose Solvent or another appropriate clean up solvent after each use. Follow EPA guidelines for proper storage and disposal of solvent-borne waste paint.

Properties

Film Build Per Coat

Applied 3:1:1:1 1.2 - 1.5 mils.
Applied 4:1:2 1.5 - 2 mils.

Square foot coverage at 1 mil

Applied 3:1:1:1 605 - 669 sq. ft. / gal. at 100% transfer
Applied 4:1:2 553 - 595 sq. ft. / gal. at 100% transfer

PRIMER - PRIMER SEALER	Standard System	Flexible System	Standard System	Flexible System
RTS Combinations	MP80x : MH810 : MR18x/MR29x	MP80x : MH810 : MR18x/MR29x + 10% MX193	MP80X : MC161/ MC2800 : MH810 : MR18x/ MR29x	MP80x : MC270/ MC260 : MH810 : MR18x/MR29x : + 10% MX193
Volume Ratio:	4 : 1 : 2	4 : 1 : 2 +10%	3 : 1 : 1 : 1	3 : 1 : 1 : 1 +10%
Applicable Use Category	Primer	Primer	Primer - Sealer	Primer - Sealer
VOC Regulatory (less water less exempt) (g/L)	406 - 458	417 - 463	379 - 418	392 - 428
VOC Regulatory (less water less exempt) (lbs/gal)	3.39 - 3.82	3.48 - 3.86	3.16 - 3.49	3.27 - 3.57
Solids wt. %	50.0 - 54.5	49.8 - 54.1	51.3 - 56.5	51.0 - 55.8
Solids vol. %	34.5 - 37.0	34.9 - 37.1	37.7 - 41.9	37.8 - 41.7
Sq. Ft. Coverage at 1 mil at 100% transfer efficiency	553 - 594	560 - 595	605 - 672	606 - 669

Limitations

Omni products should not be combined with components of other product lines.

Precautionary Information:

The contents of this package may have to be blended with other components before the product can be use. Before opening the packages be sure you understand the warning messages on the labels of all components since the mixture will have the hazards of all of its parts. Spray equipment must be handled with due care and in accordance with manufacturer's recommendations. Follow label directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

Medical Response:

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515; IN CANADA (514)-645-1320

See Safety Data Sheet and Labels for additional safety information and handling instructions.

Data Safety Sheets for the PPG products mentioned in this publication are available through your PPG *Omni* brand distributor. To the best of our knowledge, the technical information in this bulletin is accurate; however, since PPG Industries is constantly improving its coating and paint formulas, the current technical data may vary somewhat from what was available when this bulletin was printed. Contact your *Omni* brand distributor or visit www.ppgrefinish.com for the most up-to-date information.

