

DCU2030 2.1 Baking Clear

DCU2030

DCU2030 2.1 Baking Clear delivers a premium-quality, high gloss, 2.1 VOC compliant finish when calculated according to SCAQMD Rule 1151. Apply over Deltron® (DBU) Basecoat or Deltron® 2000 (DBC) Basecoat. DCU2030 is designed for force dry spray booth applications.

Feature	Advantages	Benefit
<ul style="list-style-type: none"> Premium fast dry clear Easy application Excellent flow characteristics 	<ul style="list-style-type: none"> Excellent gloss Two coat clear Less buffing 	<ul style="list-style-type: none"> Customer satisfaction Increased productivity Labor savings

Compatible Surfaces DCU2030 may be applied over:

- Deltron® (DBU) Universal Basecoat
- Deltron® 2000 (DBC) Basecoat

Hardeners

2.1 Baking Clear Hardener

DCX2031

Directions for Use

Preparation

Where VOC limits allow a maximum of 3.5 #/US Gal. for multi-stage systems, reduce DBU Color 100% with DRR Reducer or DBC Color 100% with DT Reducer. Refer to the Product Information Bulletin of the color system for its application and dry times.

Mixing Ratios



DCU2030

4

DCX2031

1

Pot Life of mixture is 1 1/2 -2 hours at 70°F (21°C).

DCU2030

Application and Dry Time

Apply:	2 wet coats
Fluid Tip:	1.3 - 1.5 mm or equivalent
Air pressure	8-10 PSI at the cap HVLP guns 45-50 PSI for conventional guns
Flash Time	5-10 minutes
Purge Time:	0-5 minutes
Force Dry:	20 minutes at 140°F (60°C)

**Polishing**

Force Dry Immediately after cool down

Repair and Recoat

Force dry/cooling cycle

After 3 days, DCU2030 must be sanded before recoating with primer, color or clear. If the DCU2030 is sanded through to basecoat, then the repair must be sealed to avoid lifting.

Tinting and Additives

DCU2030 cannot be tinted, flexed or flattened
DCU2030 can be used on flexible parts. The addition of flex additive is not necessary.

Technical Data**Properties per SCAQMD Rule 1151**

VOC(Pkg) #/US Gal	1.9 (Less exempt solvent)
VOC Ready-to-Spray (RTS) #/US Gal	1.7 (Less exempt solvents)
Total % Solids by Volume (RTS)	38.6%
Sq. Ft. Coverage/US Gal. (1 mil 100% transfer efficiency)	620
Film build (wet mils per coat)	2.5-3.0
Recommended dry film mils	2.0-2.5

IMPORTANT: The contents of this package must be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer's instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (304) 843-1300. IN CANADA (514) 645-1320.

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