

AMERCOAT® 861N

DESCRIPTION

One-component epoxy accelerator for nuclear coating Service Level I use

PRINCIPAL CHARACTERISTICS

- Reduces curing times for epoxies
- Allows for curing epoxies at lower temperatures

BASIC DATA AT 68°F (20°C)

Data for product	
Number of components	One
Shelf life	At least 24 months when stored cool and dry

INSTRUCTIONS FOR USE

- Mix base and hardener thoroughly in accordance with the product's application instructions
- Do not add accelerator to light colors where color is important. Accelerator will darken light colors
- Do not add accelerator to tank linings
- Never add accelerator to the epoxy component for storage
- Add Amercoat 861N to the products listed below
- Note that addition of this product will significantly shorten the pot life

Mixing ratio: Pints of AMERCOAT per gallon of coating	
Product	Addition rate
Amerlock 400NT	½ - 1 pint per 5 gallons

DISCLAIMER

- For industrial or professional use only

WORLDWIDE AVAILABILITY

It is always the aim of PPG Protective and Marine Coatings to supply the same product on a worldwide basis. However, slight modification of the product is sometimes necessary to comply with local or national rules/circumstances. Under these circumstances an alternative product data sheet is used.

REFERENCES

- | | | |
|--------------------------------------|-------------------|------|
| • CONVERSION TABLES | INFORMATION SHEET | 1410 |
| • EXPLANATION TO PRODUCT DATA SHEETS | INFORMATION SHEET | 1411 |



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WARRANTY

PPG warrants (i) its title to the product, (ii) that the quality of the product conforms to PPG's specifications for such product in effect at the time of manufacture and (iii) that the product shall be delivered free of the rightful claim of any third person for infringement of any U.S. patent covering the product. THESE ARE THE ONLY WARRANTIES THAT PPG MAKES AND ALL OTHER EXPRESS OR IMPLIED WARRANTIES, UNDER STATUTE OR ARISING OTHERWISE IN LAW, FROM A COURSE OF DEALING OR USAGE OF TRADE, INCLUDING WITHOUT LIMITATION, ANY OTHER WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE OR USE, ARE DISCLAIMED BY PPG. Any claim under this warranty must be made by Buyer to PPG in writing within five (5) days of Buyer's discovery of the claimed defect, but in no event later than the expiration of the applicable shelf life of the product, or one year from the date of the delivery of the product to the Buyer, whichever is earlier. Buyer's failure to notify PPG of such non-conformance as required herein shall bar Buyer from recovery under this warranty.

LIMITATIONS OF LIABILITY

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Packaging: Available in 1/2 pint and 1 pint cans

Product code	Description
AT861N	Amercoat 861N

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