

Description The following additives may be used in Value-PRO™ products.

Products	Accelerator	P300-9002	For faster curing of topcoats with P315-XXXX hardeners.
	Potlife Extender	P300-9003	Use to increase potlife, especially when using accelerator P300-9002.
	Fisheye Preventer	P300-9004	Helps overcome fisheye defects caused by dirt or silicone contamination.
	Flexible Additive	P300-9005	Makes coatings more flexible, for use on flexible plastic body parts, bumpers ect.
	Matting Agent	P350-3199	Use in VU Topcoat or Clearcoats for a low-gloss finish.
	Retarder	P830-2099	Very slow thinning solvent, for use at very high temperatures or with very fast air flow.

***Recommended Levels of Use in:**

	P300-9002 Accelerator	P300-9003 Extender	P300-9004 Fisheye Prev.	P300-9005 Flexible Add.
Value-PRO Acrylic Enamel VA	None	None	0.5 oz/Quart	None
Value-PRO Acrylic Enamel VA (Activated)	½ oz/ Quart	10%	0.5 oz/Quart	10%
Value-PRO 2 Pack Urethane VU	½ oz/ Quart	10%	0.5 oz/Quart	10%
Value-PRO Basecoat VB	None	None	None	None
Value-PRO Basecoat VBP	None	None	None	None
P390-4000 Clearcoat	½ oz/ Quart	10%	0.5 oz/Quart	10%
P390-4001 Rapid Clear	½ oz/ Quart	10%	0.5 oz/Quart	10%
P390-4003 Multi Purpose Clear	None	None	0.5 oz/Quart	10%
P330-1700 2K High- Build Primer-Surfacer	None	None	None	10%
P330-1600 2 Pack Sealer	None	None	None	10%

* % by Volume, in ready-for-use paint.

Matting Agent P350-3199: Use only in Value-PRO VU or clearcoats P390-4000,4001,4003.

If a low gloss finish is required, add Matting Agent to VU or clearcoat prior to activating and thinning.

Semi-gloss: Add 50% P350-3199 (1 part Matting Agent to 2 parts VU or C/C).

Matt: Add 60% P350-3199 (3 parts Matting Agent to 5 parts VU or C/C).

See appropriate data sheet for activating and thinning of above mixtures

Retarder P830-2099

Retarder P830-2099 may be used as partial replacement for Value-PRO thinners P830-2065, 75,85,95,97 when a very slow solvent blend is required.

Take care when using retarder that the film dries completely. If solvent is retained in the film it may lead to softness or other performance issues.

VOC Regulated Areas:

For VOC compliance, the following rules must be observed:

- Value-PRO VA – must be activated
- Value-PRO VU – use no more than 10% Retarder as a blend with the thinner
- Value-PRO VB – use no more than 10% Retarder as a blend with the thinner
- Value-PRO VBP – use no more than 10% Retarder as a blend with the thinner
- P390-4000, 01, 03 – use no more than 10% Retarder as a blend with the thinner
- P330-1700 – compliant
- P330-1600 – use only the 8:1:2 mix ratio

Not VOC compliant in P330-1300 and P330-1400

Do not use in P330-1100, -1200, -1800.

Process Notes:

Do not use P330-9002,9003, 9004 in primers or sealers.

Do not use P350-3199 in VA, VB or VBP topcoats, unless specified in the color formula.

P300-9005 may **only** be used in activated products.

VOC: VOC will not be affected by the proper use of these additives – see notes on Retarder.

Coverage: Coverage is not affected by the use of these products.

See Material Safety Data Sheet and Labels for additional safety information and handling instructions

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION:

USA (412) 434-4515; CANADA (514) 645-1320; CANADA 91-800-00-214
