## **DESCRIPTION**

One-component, waterborne acrylic primer/finish

## PRINCIPAL CHARACTERISTICS

- · Good adhesion on most aged, sound alkyd, chlorinated rubber and waterborne epoxy coatings
- EDF/ORANO (ex AREVA/COGEMA) and CEA-approved product

## **COLOR AND GLOSS LEVEL**

- · RAL colors (other colors available on request)
- Semi-gloss

## BASIC DATA AT 20°C (68°F)

Data for product	
Number of components	One
Mass density	1.23 kg/l (10.26 lb/US gal)
Volume solids	37 ± 2%
VOC (Supplied)	Directive 2010/75/EU, SED: max. 98.0 g/kg max. 120.0 g/l (approx. 1.0 lb/US gal)
Recommended dry film thickness	40 - 50 μm (1.6 - 2.0 mils)
Theoretical spreading rate	9.3 m²/l for 40 µm (371 ft²/US gal for 1.6 mils) 7.4 m²/l for 50 µm (297 ft²/US gal for 2.0 mils)
Dry to touch	4 hours
Dry to handle	9 hours
Overcoating Interval	Minimum: 9 hours
Shelf life	Base: 24 months when stored cool and dry

## Notes:

- Some color shades are not feasible. Please contact your PPG representative for details
- An extra finish coat may be needed for shades that are not sufficiently covering and/or the primer shade may need to be adjusted

Ref. B41 Page 1/4



#### RECOMMENDED SUBSTRATE CONDITIONS AND TEMPERATURES

### **Substrate conditions**

- · Applicable on primed steel, galvanised steel, aluminum, inner face of pre-painted cladding or primer (that has already been cleaned and touched up if required), concrete
- Galvanized steel and aluminum must be dry and free from any contamination, by performing a careful degreasing, chemical pickling, followed by rinsing
- · Pre-painted cladding must be dry and free from any contamination, by thorough washing and potential degreasing
- Previous coat (alkyds, chlorinated rubber and waterborne epoxy) must be dry and free from any contamination, by HP washing, brushing and scraping corroded areas to St3 and touching up using a suitable primer
- Concrete must be sound, dry, free from laitance and any contamination
- The substrate must always be sound, dry and clean, in line with DTU 59-1 and DTU 59-3, before application

#### Note:

- Use on aged coatings only for indoor structures in non-corrosive environments

## Substrate temperature and application conditions

- Substrate temperature during application should be between 5°C (41°F) and 30°C (86°F)
- Substrate temperature during application and curing should be at least 3°C (5°F) above dew point
- Relative humidity during application and curing should not exceed 80%
- Ambient temperature during application and curing should be between 5°C (41°F) and 35°C (95°F)
- Substrate moisture content of concrete should not exceed 4% (Carbide method)

## SYSTEM SPECIFICATION

Can be applied on primers CENTREPOX N EVO, CENTREPOX PZ EVO, ENDUIT PANTOXY NF

#### **INSTRUCTIONS FOR USE**

· Stir well before use

Ref. B41

- The temperature of the paint should preferably be above 10°C (50°F)
- Too much tap water results in reduced sag resistance
- Must be protected from freezing at all times during storage and/or transport
- Adequate ventilation must be maintained during application and curing



#### **Airless spray**

#### **Recommended thinner**

Tap water

#### Volume of thinner

5 - 10%, depending on required thickness and application conditions

#### **Nozzle orifice**

Approx. 0.33 - 0.38 mm (0.013 - 0.015 in)

#### **Nozzle pressure**

15.0 MPa (approx. 150 bar; 2176 p.s.i.)

#### Brush/roller

## **Recommended thinner**

Tap water

#### Volume of thinner

0 - 5%

## **Cleaning solvent**

- · Tap water
- DILUANT №1 Bis

## **SAFETY PRECAUTIONS**

- See Safety Data Sheet and product label for complete safety and precaution requirements
- Although this is a waterborne paint, care should be taken to avoid inhalation of spray mist, as well as contact between the wet paint and exposed skin or eyes

## **WORLDWIDE AVAILABILITY**

It is always the aim of PPG Protective & Marine Coatings to supply the same product on a worldwide basis. However, slight modification of the product is sometimes necessary to comply with local or national rules/circumstances. Under these circumstances an alternative product data sheet is used.

## **REFERENCES**

• Information sheet | Explanation of product data sheets

Ref. B41 Page 3/4



#### **WARRANTY**

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Ref. B41 Page 4/4