# Technical Data Sheet

# **Engineered Materials**



# C-RAM<sup>™</sup> RGD-S

### Flexible silicone rubber transmission line absorber

#### **Description**

C-RAM<sup>™</sup> RGD-S is a magnetically loaded silicone rubber sheet material with a high magnetic loss. It is available in three grades: -117, -124, and -192. The -192 grade has the highest loading and highest loss.

#### **Availability**

Standard sheet size is 12" x 12" (305 mm x 305 mm).

Standard thickness are:

0.010 in (0..25 mm)

0.020 in (0.51 mm)

0.030 in (0.76 mm)

0.040 in (1.02 mm)

0.060 in (1.52 mm)

0.125 in (3.17 mm)

0.250 in (6.35 mm)

C-RAM<sup>™</sup> RGD-S can be supplied in other sizes, thickness or per customer specified configurations upon request.

C-RAM<sup>™</sup> RGD-S can also be supplied with a peel-and-stick pressure sensitive adhesive backing, order as RGD-S-XXX/PPGA.

As a standard, The C-RAM<sup>™</sup> RGD-S base material is silicone, but it can also be supplied in a urethane base version.

#### **Application**

Terminations, loads, attenuators in waveguides, coaxial lines, and microstrip circuits.

Lowering the Q of cavities and dampening unwanted resonances.

Suppression of surface currents over a wide range of frequencies.

### **Method of application**

C-RAM<sup>™</sup> RGD-S can be cut with a sharp knife, die cut, waterjet cut, kiss-cut or otherwise machined to complex shapes.

It is flexible and can be bonded to contoured surfaces. Because it is flexible, C-RAM<sup>™</sup> RGD-S can withstand temperature cycling when bonded to metals.

C-RAM<sup>™</sup> RGD-S can be applied to a substrate by using a silicone RTV adhesive. For best results, the material should be scuffed with sandpaper, wiped with alcohol to remove dust and grease, and have a silicone primer applied to the substrate.

C-RAM<sup>™</sup> RGD-S can also be supplied with a pressure sensitive adhesive backing (/PPGA).

### **Typical properties**

Service temperature

Frequency range  $\geq$  0.8 GHz Color Gray

Flammability Non-flammable

Specific gravity 4.0 Thermal expansion per °C 6 x 10-5

Thermal conductivity .0021 cal-cm/sec-cm<sup>2</sup>-°C

6.0 BTU-in/hr-ft<sup>2</sup>-°F -60 to +150 °C

(-80 to +300 °F)
Outgassing (TML%) (CVCM%)

(TML%) (CVCM%) (0.23) ( 0.05)

Hardness, shore A 75
Water absorption, 24 hrs <0.1%
Volume resistivity, ohm-cm >1010

Dielectric strength, kV/mm >400 (>100 V/mil)

Relative impedance (Z/Z<sub>o</sub>)

0.3 for -117

0.4 for -124

0.6 for -192

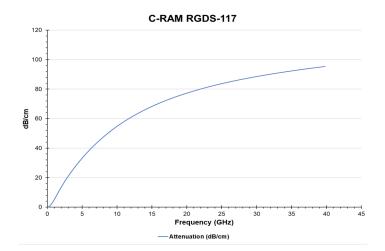
#### Attenuation, dB/cm:

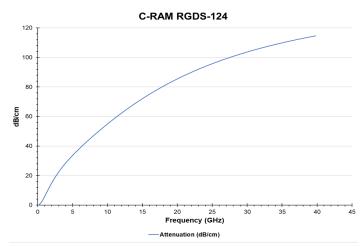
	-117	-124	-192
1.5 GHz	4.7	5.0	10.0
3.0 GHz	12.0	13.0	25.0
8.0 GHz	36.0	37.0	65.0
10.0 GHz	46.0	47.0	80.0

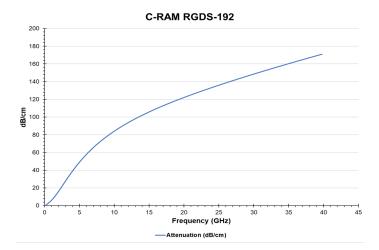
(Note: attenuation is a measure of the absorption of RF energy within the material, and is not the same as insertion loss, which includes reflected energy at the air-material interface)

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All recommendations, statements, and technical data contained herein are based on tests we believe to be reliable and correct, but accuracy and completeness of said tests are not guaranteed and are not to be construed as a warranty, either expressed or implied. User shall rely on his own information and tests to determine suitability of the product for the intended use and assumes all risks and liability resulting from his use of the product. Seller's and manufacturer's sole responsibility shall be to replace that portion of the product of this manufacturer which proves to be defective. Neither seller nor manufacturer shall be liable to the buyer or any third person for any injury, loss, or damage directly or indirectly resulting from use of, or inability to use, the product. Recommendations or statements other than those contained in a written agreement signed by an officer of the manufacturer shall not be binding upon the manufacturer or seller.

This document has been reviewed by the PPG Aerospace Export Control Department and has been determined to contain only EAR99 controlled data.

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