


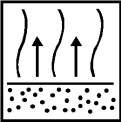


Technical Datasheet QA-1710

QUICKLINE® Basecoat Fade-Out Additive



Description	Quickline Basecoat Fade-Out Additive, QA-1710 , is for use in the Fade-Out process of pastel and silver metallic basecoats, which may require a reduction in opacity to ensure an effective blend.	
Products	QA-1710 Quickline Basecoat Fade-Out Additive	
Surface Preparation	<ol style="list-style-type: none"> 1. Ensure that all panels that may be involved in the repair or fade-out are thoroughly clean (refer to TDS for Quickline Multi Purpose Cleaner, QA-1110 and Quickline Panel Wipe, QA-1000). 2. Flat the repaired and primed area, with no coarser than P800 for wet flattening or P400 for dry machine sanding. 3. Prepare surrounding area using a Water-based Flattening Paste with an abrasive Scotch-Brite Grey Ultrafine pad. Clean with suitable pre-cleaner Tak rag off before spraying. 	
Mixing 	Quickline RMQB normally thinned (1/0.8) Quickline Basecoat Fade-Out Additive QA-1710	By volume: 1 Part 1 - 2 Parts
Application 	Fade Out Coats Conventional gun: HVLP/Compliant gun:	Fluid Tip 1.3 - 1.6mm, Air pressure 20 - 25psi (1.3 - 1.7 bar) at the gun Fluid Tip 1.3 - 1.6mm, Air pressure – no reduction in pressure normally required, refer to spraygun manufacturers information
Coats 	As required for satisfactory Fade-Out, each coat extending further from repaired area into prepared Fade-Out area.	
Flash Time 	Until matt between coats. 10 - 20 minutes at 20°C before application of clearcoat	
Process Notes Clean up equipment immediately after use, using Quickline MS Thinner or another suitable solvent. Dispose of waste in accordance with applicable regulations.		

These products are for professional painting only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose.

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