

Elastomeric Color System

SC SERIES

The Elastomeric Color System is designed to provide an excellent color match to OEM interior and exterior vinyl colors. Elastomeric Color adheres to properly prepared plastic and vinyl. Once mixed, SC color is ready to spray. The system also utilizes two clears, SB10 - Gloss and SB11 - Flat to vary the topcoat gloss. The clears may also be blended together to achieve varying levels of gloss. SC Color formulas may be found on PPG PAINTMANAGER® software or by accessing On-Line color.



Features

- Profitability, versatility and reliability
- Easy to use Accupour quart cans
- Domestic and import colors
- Formulas from 1972 to present

Related Products












- SWX350 H₂O-So-Clean™
- DX394 1.4 Low VOC Cleaner
- DX103 MULTI-PREP™
- SXA103 *Multi-Prep*
- SX1050 Plastic Adhesion Promoter

Compatible Substrates

- **Elastomeric Color may be applied over:**
- Properly cleaned and prepared vinyl
- Properly cleaned and prepared plastic
- Properly cleaned carpet and velour

NOTE: Not recommended for use on leather or rubber.

Surface Preparation and Application

	<p>Spray Gun</p> <p>HVLP: 8 - 10 psi at the cap Compliant: 29 - 40 at the gun Conventional: 20 - 25 psi at the gun</p>
   	<p>Refinishing Plastics</p> <ol style="list-style-type: none"> 1. Clean first with soap and water and a gray scuff pad. Surface should be scuffed thoroughly with extra attention to textured surfaces until surface is clean and rinsed with water. Note: If contamination still exists after the cleaning process, water will bead on the surface. Repeat process until beading no longer occurs. 2. Clean thoroughly with SWX350, DX394, DX103 or SXA103 using a clean, lint free towel and wiping in one direction only. With another clean cloth, wipe dry before cleaner dries on the surface. 3. Apply 1 light coat, followed by 1 full coat of SX1050 Plastic Adhesion Promoter to promote adhesion on TPO, EPDM, PP and similar thermoplastics, allowing 5-10 minutes between coats. 4. Allow to flash between coats 10-15 minutes, but no more than 30 minutes before topcoating. 5. Apply one medium wet coat followed by one full wet coat allowing 5-10 minutes flash time between coats. 6. For SB10/SB11 Elastomeric Clears, apply 2 medium wet coats allowing 5-10 minutes flash time between coats. 7. The Elastomeric Color System can be re-coated within 24 hours without additional surface preparation. Blow off all lint or dirt and re-coat. Although film is dry to the touch, it should not be subjected to heavy abuse or abrasion for 24 hours. <p>Note: Allow 10 minutes flash time before force curing. Do Not exceed 140° F/ 60 °C or bake longer than 30 minutes.</p>
  	<p>Refinishing Vinyl Convertible Tops</p> <ol style="list-style-type: none"> 1. Clean first with soap and water and a gray scuff pad or a nylon bristle brush. The surface should be scrubbed thoroughly with extra attention to textured surfaces until surface is clean and rinsed with water. Note: If contamination still exists after the cleaning process, water will bead on the surface. Repeat process until beading no longer occurs. 2. Clean thoroughly with SWX350 or DX394 using a clean, lint free towel and wiping in one direction only. Rinse with water and dry. 3. Apply 1 medium wet coat followed by 1 full wet coat of Elastomeric Color allowing 5-10 minutes flash time. 4. Allow convertible tops to dry at least 72 hours before lowering. <p>Note: Do not use Elastomeric Color on canvas or cloth convertible tops</p>
  	<p>Enhancing Carpet and Velour</p> <ol style="list-style-type: none"> 1. Clean with a good quality upholstery shampoo to remove excess soil. 2. Clean with SWX350 or DX394. Scrub lightly with a nylon bristle brush to remove oil, grease and contaminants. Allow surface to dry and then vacuum. 3. Apply 2 light coats of Elastomeric Color allowing 3-5 minutes flash time between coats. Immediately after each coat, brush in all directions with a nylon brush to keep the fibers separated. 4. Allow last coat to dry 5-10 minutes. Brush surface again in all directions to make certain all fibers are separated, then vacuum.

Equipment Cleaning

Clean all mixing and spray equipment immediately after use, preferably using dedicated waterborne cleaning equipment and a final rinse using clean waterborne cleaner. Ensure all equipment is completely dry before storing or additional use.

Technical Data:

SC Series Color	Packaged VOC (lbs./US Gal.)	Volume Solids (RTS)	Sq. Ft. Coverage @ 1 mil (100% transfer efficiency)
SB10 = Gloss Clear	6.5	9.00	144.4
SB11 = Flat Clear	6.4	10.05	161.2
SB12 = Jet Black	6.4	11.56	185.4
SB13 = Medium Aluminum	6.4	10.55	169.2
SB14 = Iron Red	6.4	10.63	170.5
SB15 = Bright Yellow	6.4	10.17	163.1
SB16 = Bright Red	6.4	10.54	169.1
SB17 = Phthalo Blue	6.3	11.22	180.0
SB18 = White	6.2	13.92	223.3
SB19 = Iron Yellow	6.4	10.86	174.2
SB20 = Blue	6.5	8.68	139.2
SB21 = Medium Yellow	6.1	13.21	211.9
SB22 = Brilliant Red	6.5	9.52	152.7
SB23 = Red Shade Purple	6.5	10.16	163.0
SB24 = Flattener	5.8	20.73	332.5

Material Safety Data Sheet and Labels for additional safety information and handling instructions.

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434 -4515. IN CANADA (514) 645-1320

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