

Soft Touch Clear

VC5225

VC5225 Soft Touch Clear is part of the VIBRANCE COLLECTION® line of custom paint finishes. It is an innovative, high-solids, two-component urethane topcoat that combines a soft luxurious feel and a very low sheen to provide a top quality finish for trim accents and interiors.

Soft Touch Clear offers excellent burnish, scratch, and mar-resistant properties.

For procedures relating to custom and/or restoration work refer to PPG's Custom Restoration Guide available at ppgrefinish.com under Training.



Compatible Products and Systems

Soft Touch Clear can be used over the systems shown below:

- DELTRON® DBC 2000 Basecoat System - Follow P-175 *Deltron* DBC recommendation for proper preparation and compatible primers.
- DELTRON® NXT Basecoat System - Follow P-251 *Deltron* NXT recommendation for proper preparation and compatible primers.
- ENVIROBASE® High Performance Refinish System - Follow EB-143 *Envirobase* High Performance recommendations for proper preparation and compatible primers..

Note: Custom or exotic finishes are excluded from coverage under the PPG Paint Performance Guarantee.

Required Products

VC5225	Soft Touch Clear
VH7225	Soft Touch Clear Hardener

Directions for Use

Surface Preparation



- When working on custom finishes, close attention to the details outlined for standard basecoat preparation, sanding and cleaning is needed to achieve the optimum results.
- PPG Basecoats are designed to be applied over properly cleaned, sanded and primed surfaces.
- See Compatible Surfaces section of Product Bulletin P-175 (DBC 2000), P-251 (NXT), or EB-143 (EHP) for appropriate primer or sealer recommendation.

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Mixing Ratio:		VC5225 : VH7225 Hardener 2 : 1
		Pot Life: 1½ hours at 70°F (21°C)
Additives:		None
Air Pressure And Gun Setup:		HVLP: 10 psi at the air cap Compliant: 29 - 40 psi at the gun Gun Setup: 1.3 - 1.5 mm or equivalent Refer to spraygun manufacturer's recommendations for inlet air pressures.
Application:		Apply: 2 full wet coats
Drying Times:		Between Coats: 5 minutes at 70°F (21°C) Dust Free: 30 - 40 minutes at 70°F (21°C) Tape Time: 4 - 6 hours at 70°F (21°C)
		Air Dry: 4 - 6 hours at 70°F (21°C)
		Force Dry: 30 minutes at 140°F (60°C)
		IR (Infrared): Medium wave: 9 minutes
		Repair and Recoat: This product cannot be recoated, it must be stripped and reapplied.
		Note: All force dry times are quoted for surface temperature. Additional time must be allowed during force dry to allow surface to reach recommended temperature.
Equipment Cleaning:		Spray guns, gun cups, storage pots, etc., should be cleaned thoroughly after each use with any appropriate PPG general purpose solvent.

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RTS Combinations

VC5225 : VH7225

Volume Ratio:	2 : 1
Coating Category	Clearcoat
VOC Actual (g/L)	501
VOC Actual (lbs./gal.)	4.18
VOC Regulatory (g/L) (less water, less exempt)	501
VOC Regulatory (lbs./gal.) (less water, less exempt)	4.18
Solids wt.%	50.8
Solids vol.%	42.4
Sq. Ft. Coverage / US gal. (1 mil. at 100% transfer efficiency)	680

See Safety Data Sheet and Labels for additional safety information and handling instructions.

Important: The contents of this package must be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components since the mixture will have the hazards of all its parts. Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer's instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515; IN CANADA (514) 645-1320

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the public. Products mentioned may be hazardous and should only be used according to direction, while observing precautions and warning statements listed on label. Statements and methods described are based upon the best information and practices known to PPG Industries. Procedures for applications mentioned are suggestions only and are not to be construed as representations or warranties as to performance, results, or fitness for any intended use, nor does PPG Industries warrant freedom from patent infringement in the use of any formula or process set forth herein.

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