

JP355 2.1 VOC Multi-Purpose Rollable Primer

Background

SHOP-LINE® JP35x Series is a fast drying, two component multi-purpose 2.1 VOC primer which may be used as a rollable primer surfacer. JP35x Series is available in white, gray and dark gray.

Components

Primer

JP355 2.1 VOC Multi-Purpose Primer
- Gray

Hardener

JH358 Multi-Purpose Primer
Hardener

Reducer

JR554 Low VOC Compliant Reducer
(Fast)
JR555 Low VOC Compliant Reducer
(Medium)
JR556 Low VOC Compliant Reducer
(Slow) 75-85°F (24-29°C)
(refer to SLTB-001 *Shop-Line* Thinner
Guide)

Roller/Tray

SX1066 Ligh Build Roller Cover
SX1068 Roller Handle
SX1069 Roller Pan

Compatible Products

Can be applied over:

Cleaned sanded and etch primed steel, galvanized and aluminum.
Sanded and cleaned body filler, SMC and gel-coated fiberglass.
Properly cleaned and sanded E-Coat
Cleaned, cured and sanded OEM and refinish coatings.
SX1071 ECOBASE™ 5.5 Etch Prime
SU470LV 1K Compliant Adhesion Promoter
JP209 Gray Polyester Primer Filler
JP390 2.1 VOC Epoxy Primer

Can be topcoated with:

JP390 1.2 VOC Epoxy Primer
JP36x 2.1 VOC Urethane Sealer Series
JBPX *Shop-Line* Plus 3.5 VOC Acrylic Urethane Basecoat
JBX 3.5 VOC Basecoat
JTX 2.8 VOC Direct Gloss Acrylic Urethane
JLX 2.8 VOC Acrylic Enamel

Preparation

Surface Cleaning:

SXA103 MULTI-PREP™
SXA330 ACRYLI-CLEAN® Wax and Grease Remover
SWX350 H₂O-SO-CLEAN® Waterborne Pre-Cleaner
SX1009 2.9 VOC Bug and Tar Remover

Sanding

For use as a primer: 180-220 Grit machine on bare steel
For use as a sealer: 320-400 Grit machine on primer or old finishes.

Mixing



Ratio:
$$\frac{\text{JP355}}{4} : \frac{\text{JH358}}{1} : \frac{\text{JR55x}^*}{2}$$

**To improve application, solvent may be added or reduced as needed depending on job size and shop conditions.*



Pot Life: 1/2 Hour at 70°F (21°C) at 4:1:2



Additives: SLV814 Universal Flexibilizer 10% to RTS quart

Application



2 - 3 coats

1st Coat:

Fully cover the roller by rolling it in the JP355 primer. Start from the center of the repair and roll the primer all the way out to the featheredge using a “flicking” or lifting technique that will create a feathered edge in the primer around the entire repair. This technique will ensure a thin, smooth edge and make sanding of the featheredge much easier.

2nd and 3rd Coats:

When the first coat has thoroughly flashed for approximately 3 - 5 minutes, again start from the center and roll another coat just inside the edge of the first coat, using a featheredge ‘lifting’ technique. Note: Be sure to not allow the 2nd and 3rd coats to extend past the outside edge of the previous coat’s featheredge or solvent may be trapped resulting in shrinkage and may also generate a heavier edge than desired which will require excessive finish sanding.

Sanding:

After an appropriate air dry or force cure, JP355 can be wet sanded with P400 followed by P600 or dry sanded with P360 followed by P500. After sanding, a minimum film build of 1.5 mils is recommended for optimum performance.

Dry Times



Between coats: 3 - 5 minutes at 70° (21°C)



Air Dry: 1-2 hours to sand and topcoat at 70°F (21°C)



Force Dry: 20 - 30 minutes at 140°F (60°C) metal temperature



Infrared: Flash 10 minutes on medium power then cure for 20 minutes



Topcoat:
Air Dry
1 - 2 hours
Force Dry
After cool down

Clean Up

The SX1069 Roller Pans are designed to be solvent resistant and may be cleaned and re-used. Clean all equipment thoroughly with JR reducers, JT571 0.21 VOC General Purpose Solvent after each use. Follow EPA guidelines for proper storage and disposal of solvent-borne waste paint and materials.

Properties

Film Build Per Coat

Applied 4:1:2 1.5 - 2 mils.

Square foot coverage at 1 mil

Applied 4:1:2 592 sq. ft. / gal. at 100% transfer

PRIMER SEALER	Standard System	Flexible System
RTS Combinations	JP355 : JH358 : JR55x	JP355 : JH358 : JR55x + 10% SLV814
Volume Ratio:	4 : 1 : 2	4 : 1 : 2 +10%
Applicable Use Category	Primer	Primer
VOC Actual (g/L)	120	113
VOC Actual (lbs/gal)	1.00	0.94
VOC Regulatory (less water less exempt) (g/L)	235	228
VOC Regulatory (less water less exempt) (lbs/gal)	1.96	1.90
Density (g/L)	1450 - 1490	1430 - 1466
Density (lbs/gal)	12.10 - 12.43	11.93 - 12.23
Volatiles wt. %	49.4 - 50.7	51.2 - 52.5
Solids wt. %	49.3 - 50.6	47.5 - 48.8
Water wt. %	0.0	0.0
Exempt wt. %	41.1 - 42.7	43.3 - 44.8
Water vol. %	0.0	0.0
Exempt vol. %	49.0	50.3

Limitations

Shop-Line products should not be combined with components of other product lines.

Precautionary Information:

The contents of this package may have to be blended with other components before the product can be use. Before opening the packages be sure you understand the warning messages on the labels of all components since the mixture will have the hazards of all of its parts. Spray equipment must be handled with due care and in accordance with manufacturer's recommendations. Follow label directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515; IN CANADA (514)-645-1320

See Safety Data Sheet and Labels for additional safety information and handling instructions.

Data Safety Sheets for the PPG products mentioned in this publication are available through your PPG *Shop-Line* brand distributor. To the best of our knowledge, the technical information in this bulletin is accurate; however, since PPG Industries is constantly improving its coating and paint formulas, the current technical data may vary somewhat from what was available when this bulletin was printed. Contact your *Shop-Line* brand distributor or visit www.ppgrefinish.com for the most up-to-date information.

