

# SXA1050

OC-27

## Plastic Adhesion Promoter



### ONECHOICE® SXA1050 Plastic Adhesion Promoter

was developed to promote adhesion of topcoat materials when refinishing new un-primed or repaired plastic substrates.



### Features & Benefits

- Ready to spray
- Packaged in quart and aerosol cans
- Customer satisfaction
- Versatility and reliability
- Improved productivity
- Use on properly sanded and cleaned flexible or ridged plastics
- For use on all cured and sanded OEM finishes (except lacquer)

### Compatible Products

- DELTRON® (NXT) Basecoat
- *Deltron*® 2000 (DBC) Basecoat
- ENVIROBASE® High Performance Waterborne Basecoat
- *Deltron* Undercoats
- *Envirobase* High Performance Undercoats

**Note:** If directly top coating with waterborne basecoat, sealer **must** first be applied.

With all topcoats, sealing prior to topcoating will improve the systems overall performance.

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## Directions for Use

### Surface Preparation:



- For Pre-Primed Plastic Substrates Test the primer; Moisten a clean white cloth with *OneChoice* SX103 or SXA103 MULTI-PREP™ and rub an inconspicuous spot on the plastic. If the primer is softened or wipes off, remove all of the primer from the plastic part by sanding, then follow the bare plastic preparation process.
- Thoroughly clean and scuff the area to be painted with the *OneChoice* SU4901 Clean and Scuff sponge and rinse with clean water. **Note: Water should sheet (run-off) from the surface. If water beads up, repeat the cleaning process before proceeding.**
- Blow dry or wipe with a clean cloth and ensure that the entire surface has been totally de-glossed.
- Final clean with *OneChoice* SWX 350 H2O-SO-CLEAN®, SX1005 0.4 Wax and Grease Remover or SX394 1.4 Low VOC Cleaner. Be sure the surface is thoroughly dry before proceeding and use a tack cloth to eliminate dirt prior to applying SXA1050 Plastic Adhesion Promoter.
- To ensure maximum adhesion after cleaning, SXA1050 Plastic Adhesion Promoter should be applied immediately following the cleaning process. After cleaning, if the part should sit for more than 1 hour, it must be re-cleaned before the application of SXA1050 Plastic Adhesion Promoter.

### Mix Ratio:



**SXA1050** is packaged ready-to spray

### Pot Life:



Indefinite

### Application:



Apply 1 light coat of SX1050/SXA1050 Plastic Adhesion Promoter, then 1 full wet coat, allowing 5 minutes between coats.

Allow to flash a minimum of 10 minutes and a maximum of 30 minutes before top coating.

For best overall performance, a sealer or primer should be applied before top coating.

**Note:** If clogging develops, remove spray button with a twisting motion and clean with material compliant with VOC regulations in your area. Do not stick pin or other object into can. Gently replace spray button with top of can and spray button pointed away from you.

**Note:** If top coating with waterborne base coat, sealer or primer **Must** be applied.

**Note:** When finished spraying aerosol products, hold can upside down and spray until valve is cleared. This will prevent clogging of the internal valve.

### Equipment Cleaning:

Spray guns, gun cups, storage pots etc. should be cleaned thoroughly after each use with a compliant cleaning solvent.

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## Properties:

SXA1050

## RTS Combinations:

Volume Ratio	As is (aerosol)
Applicable Use Category	Auto Bumper and Trim Product
VOC Actual g/L	4.91
VOC Actual lbs./ US Gal	589
VOC Regulatory (less water less exempt) g/L	5.62
VOC Regulatory (less water less exempt) lbs./ US Gal	672
Total Solids by weight %	3.3
Total Solids by volume %	0.9
Sq. Ft. Coverage / US gal 1 mil @100% transfer efficiency	14

**See Material Safety Data Sheet and Labels for additional safety information and handling instructions.**

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515; IN CANADA (514) 645-1320

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