

JB Acrylic Basecoat

Background

SHOP-LINE® JB is a fast drying basecoat designed for today's automotive collision centers. JB must be clearcoated for durability and gloss.

Components

Color

JB Acrylic Basecoat

Reducer

JR505/JR5560 Fast 55-65°F (13-18°C)
JR506/JR5570 Medium 65-75°F (18-24°C)
JR507/JR5580 Slow 75-85°F (24-29°C)
JR508/JR5590 Very Slow 85-95°F (29-35°C)

Compatible Products

Can be applied over:

Cleaned, cured and sanded OEM and refinish coatings
JP37x Epoxy Primers
JP233 1K Acrylic Primer
JP202 2K Primer Surfacer
JP315 1K Acrylic Sealer
JP33x 2K Urethane Sealers
OneChoice® Plastic Adhesion Promoter

Can be topcoated with:

JC60 Universal Clearcoat
JC620 Acrylic Urethane Clearcoat
JC630 4.2 Polyurethane Clearcoat
JC660 4.2 VOC Speed Clear
JC661 Hi-Gloss Multi-Panel Clear
JC6700 HS European Clearcoat
JC6800 HE European Speed Clear

Preparation

Surface Cleaning:

JX101 Wax and Grease Remover
JX992 Plastic Cleaner
SXA330 Wax and Grease Remover
SWX350 (H₂O-SO-CLEAN®)

Sanding

400 grit (machine or dry hand) or 500 grit (wet) on old finishes and primer surfacers.

Mixing



Ratios:

JB	:	JR50x/JR55xx Reducer
1	:	1



Pot Life:

Indefinite

Tinting:

JB color may be tinted up to 10% with *Shop-Line* mixing bases and equal parts J95 base maker



Additives:

JC605 Basecoat Blender

For use as a color blender, mix up to 1 part ready to spray JC605 to 1 part ready to spray JB Basecoat and step out the color mixture into the blended area. For use as a wet bed, apply 1 medium coat of ready to spray JC605 over the repair area, allow to flash for 5 - 10 minutes before applying JB color or JC605 / JB color mixture.

Optional:

The hardener that will be used in the clearcoat selected for the repair may also be added to catalyze the basecoat as follows:
10% to unreduced RTS or
5% to reduced RTS

Air Pressure and Gun Setup



HVLP: 8 - 10 psi at the air cap

Compliant: 29 - 40 psi at the gun

Gun Setup: 1.3 - 1.6 mm or equivalent

Note: For best overall results, refer to spraygun manufacturer's recommendations for inlet air pressures.

Application



Coats: 2 - 3 coats or until proper color is achieved

Dry Times



Between Coats: 5 - 10 minutes at 70°F (21°C)



Air Dry: Tape: 45 minutes



Clear Coat: 20 minutes minimum, 24 hours maximum at 70°F (21°C)

Clean Up

Clean spray guns, gun cups, storage pots, etc., thoroughly with JR reducers, JT501 General Purpose Solvent or another appropriate clean up solvent after each use.

Follow EPA guidelines for proper storage and disposal of solvent-borne waste paint.

Properties

VOC

Package VOC Actual	4.39 - 5.78 lb./gal. (526 - 693 g/L)
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Package VOC Regulatory (Less Water, Less Exempt)	4.39 - 5.78 lb./gal. (526 - 693 g/L)
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1:1 RTS VOC Regulatory (Less Water, Less Exempt)	5.61 - 6.29 lb./gal. (672 - 754 g/L)
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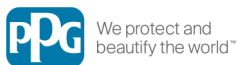
RTS Solids by weight	12.5 - 23.5%
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Film Build Per Coat

Applied (1:1)	0.5 - 0.6 mil
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Sq. Ft. coverage at 1 mil

Applied (1:1)	159 - 198 sq. ft. per gallon at 100% transfer
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Limitations

Shop-Line products should not be combined with components of other product lines.

Precautionary Information:

The contents of this package may have to be blended with other components before the product can be use. Before opening the packages be sure you understand the warning messages on the labels of all components since the mixture will have the hazards of all of its parts. Spray equipment must be handled with due care and in accordance with manufacturer's recommendations. Follow label directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

Medical Response:

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515; IN CANADA (514)-645-1320

See Safety Data Sheet and Labels for additional safety information and handling instructions.

Data Safety Sheets for the PPG products mentioned in this publication are available through your PPG *Shop-Line* brand distributor. To the best of our knowledge, the technical information in this bulletin is accurate; however, since PPG Industries is constantly improving its coating and paint formulas, the current technical data may vary somewhat from what was available when this bulletin was printed. Contact your *Shop-Line* brand distributor or visit www.ppgrefinish.com for the most up-to-date information.

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