

# MULTIPRIME 4360

## DESCRIPTION

One-component, quick dry universal primer

## PRINCIPAL CHARACTERISTICS

- May be used on both ferrous and galvanized metal
- Fast drying properties
- Excellent corrosion resistance
- May be topcoated with high performance coatings
- Lead and chromate free
- High volume solids

## BASIC DATA AT 20°C (68°F)

Data for product	
Number of components	One
Volume solids	60 ± 2%
VOC (Supplied)	max. 2.8 lb/US gal (approx. 338 g/l)
Recommended dry film thickness	2.0 - 2.5 mils (50 - 64 µm) depending on system
Theoretical spreading rate	481 ft <sup>2</sup> /US gal for 2.0 mils (12.0 m <sup>2</sup> /l for 50 µm)
Shelf life	At least 36 months when stored cool and dry

Notes:

- See ADDITIONAL DATA – Overcoating intervals
- See ADDITIONAL DATA – Curing time

## RECOMMENDED SUBSTRATE CONDITIONS AND TEMPERATURES

- Coating performance is, in general, proportional to the degree of surface preparation

### Steel

- Remove all rust, dirt, moisture, grease or other contaminants from the surface
- Abrasive blast cleaning to SSPC SP-6 standards will give optimum performance
- Where abrasive blasting is not practical, power tool cleaning in accordance with SSPC SP-3 or hand tool cleaning to SSPC SP-2 requirements is acceptable
- Performance over hand or power tool cleaning is dependent on the degree of cleaning

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## **Galvanized and aluminum**

- Remove oils and dirt by solvent cleaning with Prep 88 Cleaner or other suitable cleaner, followed by a thorough water rinsing
  - Apply a test patch to confirm compatibility and adhesion
  - Allow to dry and cure at least one week before testing adhesion per ASTM D 3359. If adhesion is poor, prepare surface by brush blasting per SSPC SP-16 guidelines
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## **Previously painted surfaces**

- Wash to remove contaminants
  - Rinse thoroughly with water and allow to dry
  - Sanding is not required if the surface is properly and thoroughly cleaned (scuff sanding is required only on glossy, hard, slick, or dense surfaces which are subject to high levels of moisture)
  - Remove loose paint
  - Scrub heavily chalked exterior areas and overhead areas such as eaves with soap and water
  - All existing mildew must be removed by washing with a solution of 16 oz (473 ml) liquid household bleach and 2 oz (59 ml) non-ammoniated liquid detergent per gallon (3.785 L) of water. Rinse surfaces clean with water and allow to dry for 24 hours
  - Spot prime bare areas with this product
  - For optimum performance in more corrosive areas, the entire surface should be abrasive blast cleaned and primed with this product
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## **Substrate temperature and application conditions**

- Surface temperature during application should be between 40°F (4°C) and 120°F (49°C)
  - Surface temperature during application should be at least 5°F (3°C) above dew point
  - Ambient temperature during application and curing should be between 40°F (4°C) and 100°F (38°C)
  - Relative humidity during application should be between 0% and 85%
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## **SYSTEM SPECIFICATION**

- Primers: Direct to metal
  - Topcoats: HPC RUST PREVENTATIVE ALKYD 4306, HPC INDUSTRIAL ALKYD 4308, HPC INDUSTRIAL ALKYD 4308H, PITT-TECH PLUS 4216 HP, UNI-GRIP 4380, UNI-GRIP 4382, consult PPG Technical Sales for additional options
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## **INSTRUCTIONS FOR USE**

- Inspect the top surface and remove any "skins" that may have formed on top
  - Agitate with a power mixer for 1 – 2 minutes until completely dispersed. Ensure good off-bottom mixing
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## **Application**

- Area should be sheltered from airborne particulates and pollutants
  - Ensure good ventilation during application and curing
  - Provide shelter to prevent wind from affecting spray patterns
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## **Material temperature**

- Material temperature during application should be between 50°F (10°C) and 90°F (32°C)
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## **Air spray**

- Separate air and fluid pressure regulators and a moisture and oil trap in the main air supply line are recommended.

## **Recommended thinner**

No thinner should be added

## **Nozzle orifice**

Approx. 0.070 in (1.8 mm)

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## **Airless spray**

- 30:1 pump or larger
- Adjust pump pressure as needed

## **Recommended thinner**

No thinner should be added

## **Nozzle orifice**

0.015 – 0.017 in (approx. 0.38 – 0.43 mm)

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## **Brush/roller**

- Use a high quality natural bristle brush and/or solvent resistant, 3/8" nap roller. Ensure brush/roller is well loaded to avoid air entrainment. Multiple coats may be necessary to achieve adequate film-build

## **Recommended thinner**

No thinner should be added

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## ADDITIONAL DATA

Overcoating interval for DFT up to 2.0 mils (50 µm )		
Overcoating with...	Interval	77°F (25°C)
itself	Minimum	30 minutes
	Maximum	

Curing time for DFT up to 2.0 mils (50 µm)		
Substrate temperature	Dry to touch	Dry hard
77°F (25°C)	15 minutes	1 hours

## DISCLAIMER

- For professional use only. Not for household use

## SAFETY PRECAUTIONS

- For paint and recommended thinners see INFORMATION SHEETS 1430, 1431 and relevant Material Safety Data Sheets

### **Danger**

Rags, steel wool or waste soaked with this product may spontaneously catch fire if improperly discarded. Immediately after use, place rags, steel wool or waste in a sealed water-filled metal container. Refer to [www.pittsburghpaints.com](http://www.pittsburghpaints.com), Spontaneous Combustion Advisory for additional information

## WORLDWIDE AVAILABILITY

It is always the aim of PPG Protective & Marine Coatings to supply the same product on a worldwide basis. However, slight modification of the product is sometimes necessary to comply with local or national rules/circumstances. Under these circumstances an alternative product data sheet is used.

## REFERENCES

- Information sheet | Explanation of product data sheets

## WARRANTY

PPG warrants (i) its title to the product, (ii) that the quality of the product conforms to PPG's specifications for such product in effect at the time of manufacture and (iii) that the product shall be delivered free of the rightful claim of any third person for infringement of any U.S. patent covering the product. THESE ARE THE ONLY WARRANTIES THAT PPG MAKES AND ALL OTHER EXPRESS OR IMPLIED WARRANTIES, UNDER STATUTE OR ARISING OTHERWISE IN LAW, FROM A COURSE OF DEALING OR USAGE OF TRADE, INCLUDING WITHOUT LIMITATION, ANY OTHER WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE OR USE, ARE DISCLAIMED BY PPG. Any claim under this warranty must be made by Buyer to PPG in writing within five (5) days of Buyer's discovery of the claimed defect, but in no event later than the expiration of the applicable shelf life of the product, or one year from the date of the delivery of the product to the Buyer, whichever is earlier. Buyer's failure to notify PPG of such non-conformance as required herein shall bar Buyer from recovery under this warranty.



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## AVAILABILITY OF PACKAGING

### Packaging

- 1-gallon and 5-gallon kits
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