

# VERSAFLEX® 960 Tie-Coat Surface Treatment

previously sold as VersaFlex VF TackCoat

## DESCRIPTION

Single component surface treatment used to promote adhesion between new and existing polyurea coats, primarily in situations when the recoat window has been exceeded.

## PRINCIPAL CHARACTERISTICS

- Apply by brush, roller, or low-pressure spray
- Works with existing polyurea coatings
- Provides one-hour window to apply new polyurea coating over existing
- TYPICAL USES:
- When the recoat window has been exceeded on extended, delayed, or multi-phase jobs
- Bonding new polyurea coatings to existing polyurea coatings that have exceeded their recoat window
- Repair of previously installed polyurea coating

## COLOR AND GLOSS LEVEL

- Clear

## BASIC DATA AT 77°F (25°C)

Data for product	
Number of components	One
Volume solids	0%
VOC (Supplied)	EPA Method 24: 7.74 lb/US gal (927 g/l)
Overcoating Interval	Minimum: Surface should be tacky but dry with no visible wet spots remaining Maximum: 1 hour
Shelf life	At least 12 months when stored cool and dry

### Notes:

- If the surface is not tacky at the time of overcoating, or the 1-hour overcoat window has been exceeded, product shall be re-applied.
- Material should be stored in dry conditions, out of direct sunlight, and in unopened original factory containers, at temperatures above 70°F (21°C) and below 95°F (35°C)
- This product was previously sold as VersaFlex VF TackCoat and as Bridge Preservation Bridge Deck Membrane Surface Activator

## RECOMMENDED SUBSTRATE CONDITIONS AND TEMPERATURES

### Aged coatings and repairs

- Previously installed coatings should be power washed, shot blasted, or sanded to provide clean, sound substrate



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## **Previously coated surface in good condition (not yet in service)**

- Previously installed coatings should be power washed, shot blasted, or sanded to provide clean, sound substrate
- Prepare previously installed coating in accordance with tie-in procedure document
- Mechanically abrade and clean previously installed coating

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## **INSTRUCTIONS FOR USE**

### **Application**

- Apply at approximately 200-300 ft<sup>2</sup>/gal (4.9-7.4 m<sup>2</sup>/l), depending on substrate
- Apply using brush, roller, or pump sprayer
- Small areas may be wiped down with clean cotton rag
- Do not allow product to pond on surface
- Once the surface is tacky but dry to the touch, it is ready to be overcoated

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## **ADDITIONAL DATA**

### **Additional Product Properties**

- Specific gravity @ 77°F (25°C): 0.94
- Boiling point: 243°F (117°C)
- Flash Point: ~93°F (~34°C)

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## **DISCLAIMER**

- For industrial or professional use only

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## **SAFETY PRECAUTIONS**

- Read all label and Safety Data Sheet (SDS) information prior to use
- This product contains Volatile Organic Compounds (VOC's) which can be released during and for some period after installation producing odors and affecting air quality. To avoid possible contamination of sensitive substances and for protection of human health, ensure proper air ventilation of work areas until odors completely dissipate
- Utilize Personal Protective Equipment when handling this product

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## **WORLDWIDE AVAILABILITY**

It is always the aim of PPG Protective & Marine Coatings to supply the same product on a worldwide basis. However, slight modification of the product is sometimes necessary to comply with local or national rules/circumstances. Under these circumstances an alternative product data sheet is used.

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## **WARRANTY**

PPG warrants (i) its title to the product, (ii) that the quality of the product conforms to PPG's specifications for such product in effect at the time of manufacture and (iii) that the product shall be delivered free of the rightful claim of any third person for infringement of any U.S. patent covering the product. THESE ARE THE ONLY WARRANTIES THAT PPG MAKES AND ALL OTHER EXPRESS OR IMPLIED WARRANTIES, UNDER STATUTE OR ARISING OTHERWISE IN LAW, FROM A COURSE OF DEALING OR USAGE OF TRADE, INCLUDING WITHOUT LIMITATION, ANY OTHER WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE OR USE, ARE DISCLAIMED BY PPG. Any claim under this warranty must be made by Buyer to PPG in writing within five (5) days of Buyer's discovery of the claimed defect, but in no event later than the expiration of the applicable shelf life of the product, or one year from the date of the delivery of the product to the Buyer, whichever is earlier. Buyer's failure to notify PPG of such non-conformance as required herein shall bar Buyer from recovery under this warranty.

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## LIMITATIONS OF LIABILITY

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## AVAILABILITY OF PACKAGING

### Packaging

- 1-gallon containers
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