

Etch Prime - Gray

SXA1031

ONECHOICE® SXA1031 Etch Prime - Gray is designed to provide excellent adhesion and corrosion resistance to properly prepared steel and aluminum.



Features & Benefits

- Packaged in aerosol cans
- Ready to spray
- Offers superior adhesion
- May be used for spot repairs
- Non-Chrome
- Lower finishing costs

Compatible Surfaces

- Properly cleaned and sanded steel
- Properly cleaned and sanded galvanized metal
- Properly cleaned and sanded stainless steel
- Properly cleaned and sanded aluminum

Compatible Products

- CONCEPT® (DCC) Acrylic Urethane
- DELTRON® 2000 (DBC) Basecoat
- ENVIROBASE® High Performance Waterborne Basecoat
- GLOBAL REFINISH SYSTEM™ (BC) Basecoat Color
- AQUABASE® Plus Waterborne Basecoat
- NEXA AUTOCOLOR® 2K® P420/P421/P422
- *Deltron* Undercoats
- *Global Refinish System* Undercoats
- *Envirobase* High Performance Undercoats
- *Aquabase* Plus Undercoats
- *Nexa Autocolor 2K* Undercoats

Directions for Use:

Surface Preparation:



- Clean surface thoroughly with appropriate PPG wax and grease remover.
- Sand with 320 grit paper. Blow off and clean again with PPG wax and grease remover.

Mix Ratio:



SXA1031 is Ready to Spray

Agitate thoroughly. Shake can vigorously for one minute after mixing ball rattles to ensure color uniformity and to prevent clogging. For best results, use only when can temperature is approximately 70°F (21°C).

Application:



Apply: 2 - 3 medium coats

If clogging develops, remove spray button with a twisting motion and clean with material compliant with VOC regulations in your area. Do not stick pin or other object into can. Gently replace spray button with top of can and spray button pointed away from you.



Note: When finished spraying aerosol products, hold can upside down and spray until valve is cleared. This will prevent clogging of the internal valve.

Dry Times:



Between coats: 3 - 5 minutes

Dry to touch: 15 minutes

Dry to sand: 30 minutes

Note: Must be sanded and re-coated if not top coated within 24 hours.

Note:

When the material in the aerosol can is spent, turn can upside down and depress the nozzle until all propellant is exhausted. Place empty can or cans that are no longer to be used into properly labeled metal containers. The waste containers should be managed as a hazardous waste pursuant to local, state and federal regulations.

Technical Data:

Properties:

RTS Combinations:

SXA1031

Volume Ratio	As is (aerosol)
Applicable Use Category	Auto Body Primer
VOC Actual (g/L)	495
VOC Actual (lbs./gal.)	4.13
VOC Regulatory (less water less exempt) (g/L)	640
VOC Regulatory (less water less exempt) (lbs./gal.)	5.34
Solids by weight (RTS)	14.3
Solids by volume (RTS)	11.7
Sq. Ft. Coverage / US Gal., 0.5 mil at 100% transfer efficiency	187

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515; IN CANADA (514) 645-1320

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