

SIGMAPRIME® 700

DESCRIPTION

Universal epoxy anticorrosive primer, based upon pure epoxy technology

PRINCIPAL CHARACTERISTICS

- Universal pure epoxy primer system suitable for Ballast Tanks, Decks, Topside, Superstructure, Hull and Cargo Oil Tanks
- Good abrasion resistance for dedicated areas of application
- Good adhesion to steel and galvanized steel and non-ferrous metal
- Good flow and wetting properties
- Good water and corrosion resistance
- Cures at temperatures down to 5°C (41°F)
- Suitable for touching up of weld seams and damages of epoxy coatings during construction
- Excellent recoatability
- Can be overcoated with most alkyd-, chlorinated rubber-, vinyl-, epoxy- and two-component polyurethane coatings
- Compatible with well-designed cathodic protection systems
- Suitable on wet blast cleaned substrates (damp or dry)

COLOR AND GLOSS LEVEL

- Gray, redbrown, yellow/green, green
- Low sheen

BASIC DATA AT 20°C (68°F)

Data for mixed product	
Number of components	Two
Mass density	1.4 kg/l (11.7 lb/US gal)
Volume solids	70 ± 2%
VOC (Supplied)	Directive 2010/75/EU, SED: max. 227.0 g/kg max. 313.0 g/l (approx. 2.6 lb/US gal)
Recommended dry film thickness	100 - 250 µm (4.0 - 10.0 mils)
Theoretical spreading rate	7.0 m ² /l for 100 µm (281 ft ² /US gal for 4.0 mils) 3.5 m ² /l for 200 µm (140 ft ² /US gal for 8.0 mils)
Dry to touch	2 hours
Full cure after	7 days
Shelf life	Base: at least 12 months when stored cool and dry Hardener: at least 24 months when stored cool and dry

Notes:

- See ADDITIONAL DATA – Spreading rate and film thickness
- See ADDITIONAL DATA – Overcoating intervals
- See ADDITIONAL DATA – Curing time

SIGMAPRIME® 700

RECOMMENDED SUBSTRATE CONDITIONS AND TEMPERATURES

Immersion exposure

- Steel or steel with not approved zinc silicate shop primer; blast cleaned to ISO Sa2½, blasting profile 30 – 75 µm (1.2 – 3.0 mils)
 - Steel with approved zinc silicate shop primer; weld seams and areas of damaged shop primer or breakdown should be blast cleaned to ISO-Sa2½, blasting profile 30 – 75 µm (1.2 – 3.0 mils) or power tool cleaned to SPSS-Pt3
 - Coated steel; hydrojetted to VIS WJ2L (blasting profile 30 – 75 µm (1.2 – 3.0 mils))
 - Previous coat must be dry and free from any contamination
-

IMO-MSC.215(82) requirements for water ballast tanks and IMO-MSC.288(87) for cargo tanks of crude oil tankers (specified areas only)

- Steel; ISO 8501-3:2006 grade P2, with all edges treated to a rounded radius of minimum 2 mm (0.079 in) or subject to three pass grinding or at least equivalent process before painting
 - Steel or steel with not approved zinc silicate shop primer; blast cleaned to ISO Sa2½, blasting profile 30 – 75 µm (1.2 – 3.0 mils)
 - Steel with approved zinc silicate shop primer; weld seams and areas of shop primer damage or break down should be blast cleaned to ISO Sa2½ blasting profile 30 – 75 µm (1.2 – 3.0 mils): [1] For shop primer with IMO type approval; no additional requirements; [2] For shop primer without IMO type approval; blast cleaned to ISO Sa2 removing at least 70% of intact shop primer, blasting profile 30 – 75 µm (1.2 – 3.0 mils)
 - Dust quantity on the surface to be coated must not exceed rating "1" for dust size class "3", "4" or "5" (ISO 8502-3-2017). Lower dust size classes ("1" and/or "2") to be removed if visible without magnification.
 - Previous coat must be dry and free from any contamination
-

Atmospheric exposure conditions

- Steel; blast cleaned to ISO Sa2½, blasting profile 30 – 75 µm (1.2 – 3.0 mils) or according to ISO St3
 - Shop primed steel; pretreated to SPSS Pt3
 - Existing pipelines may have to be cleaned first by scraper pigs and solvents
 - Galvanized steel must be sweep blasted or otherwise roughened
 - Galvanized steel must be free from grease, salts and any contamination
 - Previous coat must be dry and free from any contamination
-

Substrate temperature and application conditions

- Substrate temperature during application and curing should be at least 3°C (37°F) above dew point
 - Substrate temperature during application and curing should be above 5°C (41°F)
 - Relative humidity during application and curing should not exceed 85%
-

SIGMAPRIME® 700

INSTRUCTIONS FOR USE

Mixing ratio by volume: base to hardener 4:1

- The temperature of the mixed base and hardener should preferably be above 15°C (59°F), otherwise extra thinner may be required to obtain application viscosity
 - Adding too much thinner results in reduced sag resistance and slower cure
 - Thinner should be added after mixing the components
-

Induction time

0 minute

Note:

- No induction time required
-

Pot life

8 hours at 20°C (68°F)

Note:

- See ADDITIONAL DATA – Pot life
-

Air spray

Recommended thinner

THINNER 91-92

Volume of thinner

0 - 10%, depending on required thickness and application conditions

Nozzle orifice

1.5 – 2.0 mm (approx. 0.060 – 0.079 in)

Nozzle pressure

0.3 - 0.4 MPa (approx. 3 - 4 bar; 44 - 58 p.s.i.)

SIGMAPRIME® 700

Airless spray**Recommended thinner**

THINNER 91-92

Volume of thinner

0 - 15%, depending on required thickness and application conditions

Nozzle orifice

Approx. 0.53 – 0.74 mm (0.021 – 0.029 in)

Nozzle pressure

15.0 MPa (approx. 150 bar; 2176 p.s.i.)

Brush/roller**Recommended thinner**

No extra thinner is necessary

Volume of thinner

Up to 5% THINNER 91-92 can be added if desired

Cleaning solvent

- THINNER 90-53

ADDITIONAL DATA

Spreading rate and film thickness	
DFT	Theoretical spreading rate
100 µm (4.0 mils)	7.0 m ² /l (281 ft ² /US gal)
125 µm (5.0 mils)	5.6 m ² /l (225 ft ² /US gal)
160 µm (6.3 mils)	4.4 m ² /l (178 ft ² /US gal)
200 µm (8.0 mils)	3.5 m ² /l (140 ft ² /US gal)

Note:

- Max. DFT: DFT of 2000 µm (80.0 mils) may occur occasionally (minor areas) where multiple overlapping is unavoidable (i.e. around scallops, corners, erection joint lines etc.). PPG must be consulted in case of DFT readings fall outside this recommendation.

SIGMAPRIME® 700

Overcoating interval for DFT up to 160 µm (6.3 mils)						
Overcoating with...	Interval	5°C (41°F)	10°C (50°F)	20°C (68°F)	30°C (86°F)	40°C (104°F)
various two-pack epoxy coatings	Minimum	15 hours	9 hours	4 hours	2.5 hours	1.5 hours
	Maximum exposed to direct sunshine	3 months	3 months	2 months	2 months	2 months
	Maximum NOT exposed to direct sunshine	6 months	6 months	6 months	4 months	3 months

Note:

- Surface should be dry and free from any contamination

Curing time for DFT up to 160 µm (6.3 mils)			
Substrate temperature	Dry to touch	Dry to handle	Full cure
5°C (41°F)	7 hours	19 hours	21 days
10°C (50°F)	7 hours	14 hours	14 days
15°C (59°F)	5 hours	11 hours	7 days
20°C (68°F)	4 hours	6 hours	5 days
30°C (86°F)	1 hour	3 hours	5 days

Note:

- Adequate ventilation must be maintained during application and curing

Pot life (at application viscosity)	
Mixed product temperature	Pot life
15°C (59°F)	10 hours
20°C (68°F)	8 hours
30°C (86°F)	4 hours

SAFETY PRECAUTIONS

- This is a solvent-borne paint and care should be taken to avoid inhalation of spray mist or vapor, as well as contact between the wet paint and exposed skin or eyes
- See Safety Data Sheet and product label for complete safety and precaution requirements

SIGMAPRIME® 700

WORLDWIDE AVAILABILITY

It is always the aim of PPG Protective & Marine Coatings to supply the same product on a worldwide basis. However, slight modification of the product is sometimes necessary to comply with local or national rules/circumstances. Under these circumstances an alternative product data sheet is used.

REFERENCES

- Information sheet | Explanation of product data sheets

WARRANTY

PPG warrants (i) its title to the product, (ii) that the quality of the product conforms to PPG's specifications for such product in effect at the time of manufacture and (iii) that the product shall be delivered free of the rightful claim of any third person for infringement of any U.S. patent covering the product. THESE ARE THE ONLY WARRANTIES THAT PPG MAKES AND ALL OTHER EXPRESS OR IMPLIED WARRANTIES, UNDER STATUTE OR ARISING OTHERWISE IN LAW, FROM A COURSE OF DEALING OR USAGE OF TRADE, INCLUDING WITHOUT LIMITATION, ANY OTHER WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE OR USE, ARE DISCLAIMED BY PPG. Any claim under this warranty must be made by Buyer to PPG in writing within five (5) days of Buyer's discovery of the claimed defect, but in no event later than the expiration of the applicable shelf life of the product, or one year from the date of the delivery of the product to the Buyer, whichever is earlier. Buyer's failure to notify PPG of such non-conformance as required herein shall bar Buyer from recovery under this warranty.

LIMITATIONS OF LIABILITY

IN NO EVENT WILL PPG BE LIABLE UNDER ANY THEORY OF RECOVERY (WHETHER BASED ON NEGLIGENCE OF ANY KIND, STRICT LIABILITY OR TORT) FOR ANY INDIRECT, SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES IN ANY WAY RELATED TO, ARISING FROM, OR RESULTING FROM ANY USE MADE OF THE PRODUCT. The information in this sheet is intended for guidance only and is based upon laboratory tests that PPG believes to be reliable. PPG may modify the information contained herein at any time as a result of practical experience and continuous product development. All recommendations or suggestions relating to the use of the PPG product, whether in technical documentation, or in response to a specific inquiry, or otherwise, are based on data, which to the best of PPG's knowledge, is reliable. The product and related information is designed for users having the requisite knowledge and industrial skills in the industry and it is the end-user's responsibility to determine the suitability of the product for its own particular use and it shall be deemed that Buyer has done so, as its sole discretion and risk. PPG has no control over either the quality or condition of the substrate, or the many factors affecting the use and application of the product. Therefore, PPG does not accept any liability arising from any loss, injury or damage resulting from such use or the contents of this information (unless there are written agreements stating otherwise). Variations in the application environment, changes in procedures of use, or extrapolation of data may cause unsatisfactory results. This sheet supersedes all previous versions and it is the Buyer's responsibility to ensure that this information is current prior to using the product. Current sheets for all PPG Protective & Marine Coatings Products are maintained at www.ppgpmc.com. The English text of this sheet shall prevail over any translation thereof.