

# SF CHLORO FINISH

## DESCRIPTION

Air drying type chlorinated rubber finish with good water and color retention

## PRINCIPAL CHARACTERISTICS

- Chlorinated rubber finish
- Very good colour and gloss retention
- Quick-drying
- Cures at temperatures down to -10°C (14°F)

## COLOR AND GLOSS LEVEL

- Colors available on request
- Gloss

## BASIC DATA AT 20°C (68°F)

Data for product	
Number of components	One
Mass density	1.1 kg/l (9.2 lb/US gal), depending on color
Volume solids	38%
Recommended dry film thickness	35 µm (1.4 mils)
Theoretical spreading rate	10.9 m <sup>2</sup> /l for 35 µm (435 ft <sup>2</sup> /US gal for 1.4 mils)
Dry to touch	30 minutes
Overcoating Interval	Minimum: 6 hours Maximum: Unlimited
Shelf life	At least 24 months when stored cool and dry

## RECOMMENDED SUBSTRATE CONDITIONS AND TEMPERATURES

### Substrate conditions

- Previous coat (chlorinated rubber, vinyl or acrylic coatings) must be dry and free from any contamination

### Substrate temperature

- Substrate temperature during application should be at least 3°C (5°F) above dew point

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## INSTRUCTIONS FOR USE

### Air spray

**Recommended thinner**

THINNER 21-06

**Volume of thinner**

5 - 10%

**Nozzle orifice**

1.8 - 2.0 mm (approx. 0.070 - 0.079 in)

**Nozzle pressure**

0.2 - 0.3 MPa (approx. 2 - 3 bar; 29 - 44 p.s.i.)

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### Airless spray

**Recommended thinner**

THINNER 21-06

**Volume of thinner**

0 - 3%

**Nozzle orifice**

Approx. 0.48 - 0.58 mm (0.019 - 0.023 in)

**Nozzle pressure**

12.0 - 15.0 MPa (approx. 120 - 150 bar; 1741 - 2176 p.s.i.)

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### Brush/roller

**Recommended thinner**

THINNER 21-06

**Volume of thinner**

0 - 3%

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## SAFETY PRECAUTIONS

- For paint and recommended thinners see INFORMATION SHEETS 1430, 1431 and relevant Material Safety Data Sheets
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## WORLDWIDE AVAILABILITY

It is always the aim of PPG Protective and Marine Coatings to supply the same product on a worldwide basis. However, slight modification of the product is sometimes necessary to comply with local or national rules/circumstances. Under these circumstances an alternative product data sheet is used.

## REFERENCES

• EXPLANATION TO PRODUCT DATA SHEETS	INFORMATION SHEET	1411
• SAFETY INDICATIONS	INFORMATION SHEET	1430
• SAFETY IN CONFINED SPACES AND HEALTH SAFETY, EXPLOSION HAZARD – TOXIC HAZARD	INFORMATION SHEET	1431

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