

PDS N3.3

July 2005

P565-908, P565-9081 & P565-9086

1K ETCH PRIMER AEROSOL

PRODUCT DESCRIPTION

1K Etch Primers can be used directly under 2K™ topcoats. They are designed and formulated for sand through areas to bare metal and small spot repairs. For optimum performance over large areas, Chromate Free Etch or Long Life Etch should be used.

1K Etch Primer is an approved Etch Primer for warranty repair systems.

- Convenient 1K System = simple to use, less waste
- Spectral Grey System = reduced color coats
- Fast Dry = reduced process time
- Excellent Adhesion = less rework

1K ETCH PRIMER

PRODUCTS

<i>P565-908</i>	<i>1K Etch Primer Aerosol Lt. Grey</i>
<i>P565-9081</i>	<i>1K Etch Primer Aerosol White</i>
<i>P565-9086</i>	<i>1K Etch Primer Aerosol Dk. Grey</i>

THESE PRODUCTS ARE FOR THE PROFESSIONAL PAINTING OF AUTOMOTIVE VEHICLES ONLY

PROCESS

MIXING RATIO



P565-908, P565-9081 and P565-9086

Are supplied ready for use

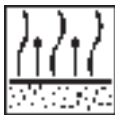
Note: Shake aerosol can to mix thoroughly (approximately 2 minutes) until the agitator ball can be heard.

APPLICATION



2 single coats, 6-8 inches from substrate.
(approx. 1.0 mil)

FLASH-OFF



5-8 minutes between coats.

DRYING TIME



15-20 minutes @ 70°F (21°C)

Allow a longer dry time if temperature is lower than 70°F (21°C).

Sanding: 1K Etch Primer does not require sanding prior to top-coating. If sanding is required, allow 30 minutes drying time and de-nib with ultrafine paper, wet or dry.

1K ETCH PRIMER

SUBSTRATES

1K Etch Primer can be applied over bare steel, aluminum, galvanized metals and GRP / Fiberglass after degreasing and machine sanding with P220-P400 dry or P400-P600 wet.

RECOATABILITY

1K Etch Primer can be directly topcoated with 2K™ Topcoats. All Nexa Autocolor Undercoats can also be applied over 1K Etch Primer.

2K™ PERFORMANCE SPECIFICATIONS

Product:	P565-908, P565-9081, and P565-9086	
Category:	Pretreatment	
VOC As Packaged:	P565-908	5.20 lbs. per gal./623gm/l
	P565-9081	5.77 lbs. per gal./692gm/l
	P565-9086	5.76 lbs. per gal./691gm/l
VOC RFU:	Packaged Ready-for-Use	

For further information please contact:

Nexa Autocolor-USA
19699 Progress Drive
Strongsville, OH 44149

Nexa Autocolor-Canada
2301 Royal Windsor Drive
Mississauga, Ontario L5J 1K5