



CCOC-07

CFX1972 High Build Additive

ONECHOICE® Commercial CFX1972 is designed for use in various Refinish Light Industrial (LIC) and Commercial Transport (CT) topcoat qualities. It can be used in solid and metallic colors and the amount recommended must be strictly observed. Use of quantities greater than what is recommended may result in poor durability, poor chemical and water resistance, potential delamination, solvent pop (due to excessive film), poor flow and softer paint films.

CFX1972 is intended to improve “hang” or vertical stability in approved topcoats where needed on sharp edges or rivets.

CFX1972 is approved only in the following products

PPG VERSOLON™ AUE-280, AUE-300, AUE-360, DELFLEET ESSENTIAL® and DELFLEET® EVOLUTION FDGU and FDGH.

Mix Ratio

| Compatible Product | CFX1972 | Compatible Product | CFX1972 |
|---|----------|--|-----------|
| 1 gallon Ready to Spray Color (128 ounces) | 6 ounces | 5 gallons Ready to Spray Color (640 ounces) | 30 ounces |
| 1 gallon Package Color (128 ounces) | 8 ounces | 5 gallons Package Color (640 ounces) | 40 ounces |

Application

Once CFX1972 is added to the topcoat, agitation for five minutes on a mechanical agitator is required to fully incorporate the additive into the color. Improper agitation of the incorporated additive will result in a “chunky” or “lumpy” appearance when applied. **Hand agitation is insufficient and NOT recommended.**

Properties*

| | | | |
|---|--------------|--|--------------|
| Percent Solids (wt) | 41.25 % | VOC Regulatory (less water less exempt) (lbs/gal)* | 4.93 lbs/gal |
| Percent Solids (vol) | 33.65 % | Density (g/L) | 1005.8 g/l |
| HAPs | 0.00 lbs/gal | Density (lbs/gal) | 8.39 lbs/gal |
| Photochemically Reactive | Yes | Volatiles wt. % | 58.75 % |
| Flash Point | 25 °F | Water wt. % | 0 % |
| VOC Actual (g/L) | 591.0 g/l | Exempt wt. % | 0 % |
| VOC Actual (lbs/gal) | 4.93 lbs/gal | Water vol. % | 0 % |
| VOC Regulatory (less water less exempt) (g/L) | 591.0 g/l | Exempt vol. % | 0 % |

*Use of CFX1972 may result in VOC beyond the published values on individual product data sheets.



**Improper handling & application of products could impact product safety and performance.
Read the product label and SDS before use.**

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515;
IN CANADA (514) 645-1320

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the public.

Products mentioned may be hazardous and should only be used according to directions, while observing precautions and warning statements listed on label.

Statements and methods described are based upon the best information and practices known to PPG Industries Inc.

Procedures for applications mentioned are suggestions only and are not to be construed as representations or warranties as to performance, results, or fitness for any intended use, nor does PPG Industries Inc. warrant freedom from patent infringement in the use of any formula or process set forth herein.

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