

# PPG SL85 Joint Fill

## DESCRIPTION

Two-component, 100% solids, self-leveling, rapid curing modified polyurea control joint filler

## PRINCIPAL CHARACTERISTICS

- 100% solids
- Fast return to service
- Remains flexible at lower temperatures
- Cures at temperatures from -40°F (-40°C) to 130°F (54°C)
- Will not smear in polished concrete applications
- TYPICAL USES:
- Suitable for interior control joints and cracks in horizontal concrete surfaces
- Suitable for industrial areas with heavy traffic
- Suitable for repairing damaged control joints and cracks in cold storage facilities and food processing plants
- Protection of the vertical edges of concrete from spalling under extreme loading
- Not suitable where thermal cycling can occur
- Not recommended for use in non-breathing, resilient or polymer flooring systems

Note: Information Sheet available with test and certification data

## COLOR AND GLOSS LEVEL

- Light Gray, Concrete Gray, Ryno Gray, Dark Gray, Signal Grey, Black, Tile Red
- Semi-gloss

Note: Color changes can occur under UV-exposure without negative impact on the product performance

## BASIC DATA AT 70°F (21°C)

Data for mixed product	
Number of components	Two
Volume solids	100%
VOC (Supplied)	EPA Method 24: 0.0 lb/US gal (0.0 g/l)
Dry to touch	10 minutes



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## Data for mixed product

<b>Curing time</b>	1 hour
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### Notes:

- Curing time reflects ready for service time
- Cure times will be longer at lower temperatures
- Product will cure at sub-freezing temperatures; however, frozen concrete substrates with high moisture content will affect material adhesion and long term performance.
- See ADDITIONAL DRYING/CURING DETAILS for gel time and tack-free time
- The shelf life for the unmixed components (Part A and Part B) for this product is 12 months at 70°F (21°C).
- Store cartridges in an upright position.
- Refer to Application Guide for additional information

## RECOMMENDED SUBSTRATE CONDITIONS AND TEMPERATURES

- All surfaces must be sound, dry, clean, free of oil, grease, dirt, mildew, curing compounds, loose and flaking paint, and other foreign substances
- Prepare joint in a manner that takes both joint walls back to bare concrete, removing all saw laitance, cure compounds, sealers, debris, etc.
- Prepare joint using a vacuum-equipped saw that will reach the base of the saw-cut joint or to a depth of 2 inch (5.1 cm) in the case of through-slab construction joints
- Joints should be ground to remove dirt and surface laitance using a grinder with a diamond or carbide blade
- Joints may be cleaned using either two cleaning passes (one along each side of the joint) or a single cleaning pass using a blade that is slightly wider than the joint to be cleaned
- Where joints have minor edge chips or spalls, areas may be squared off or filled along with the joint itself or repaired using PPG Quick Mender® Concrete Repair
- Compressible backer rod is prohibited in saw-cut joints unless 2 inch (5.1 cm) depth is exceeded. Saw cut joints should be filled full-depth

### Substrate temperature and application conditions

- Substrate temperature during application should be between -40°F (-40°C) and 130°F (54°C)
- The substrate temperature must be at least 5°F (3°C) above dew point
- Moisture content should not exceed 5%

### Notes:

- Joints must be completely dry. Moisture can cause bubbles to form in the products and adhesion may be reduced
- Refrigerated and freezer areas should be held at operating temperatures for 7-14 days, if possible, prior to installation

## INSTRUCTIONS FOR USE

### Mixing ratio by volume: Part A to Part B 50:50 (1:1)

- Prior to mixing, the temperature of Part A and Part B should be at least 70°F (21°C)
- For products provided in pails: Pre-mix Part A components thoroughly to redistribute any settlement that may have occurred
- For products provided in cartridges: Shake cartridge sets vigorously for several minutes to ensure homogenous distribution of base components



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## Application

- Defer installation for as long as possible after slab placement. For best adhesion, the product should be installed no earlier than 28 days after slab placement
- For products provided in pails: Apply using plural component pump and 30-element static mix wand (1/2 or 3/8 in (1.0 - 1.3 cm))
- For products provided in cartridges: Use Cartridge Dispensing Guns
- It is recommended that material and equipment be maintained at 60°F (16°C)
- For recommended application instructions, see working procedure

### Notes:

- The cartridge set must be held vertically with the wand facing up to make sure material does not leak out
- Product is self-leveling. Do not attempt to apply to vertical surfaces

## Cleaning procedures

- Use disposable plastic tools and buckets wherever possible. Cure material may be striped or peeled from plastic tools and containers
- Steel mixers or other metal tools are more difficult to clean. They may need to be soaked in a solvent such as MEK to soften and peel cured material

## ADDITIONAL DATA

Physical data of cured material	
Characteristic	Value
Tensile Strength (ASTM D638)	1,204 psi (8.3 MPa)
Tensile Elongation (ASTM D638)	379%
Tensile Modulus (ASTM D638)	576 psi (4.0 MPa)
Tear Strength (Die C, ASTM D624)	264 pli
Hardness, Shore A (ASTM D2240)	>75

Note: The value ranges stated in this Technical Data Sheet are based on system processing under laboratory conditions. Equipment configurations and/or field application conditions may produce variances in final system values.

Additional drying/curing details	
Characteristic	Value
Gel time at 70°F (21°C)	1 minute
Tack free time at 70°F (21°C)	10 minutes
Open to Foot Traffic at 70°F (21°C)	60 minutes

## Product Qualifications

- CFIA approved
- Compliant with USDA Incidental Food Contact Requirements



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## DISCLAIMER

- For industrial or professional use only
- This product is specifically suitable for use on the substrates mentioned in this document. For application on any other substrates, please always contact your distributor for specific instructions and in order to make sure that the product performance can be safeguarded.

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## SAFETY PRECAUTIONS

- Read all label and Safety Data Sheet (SDS) information prior to use

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## WORLDWIDE AVAILABILITY

It is always the aim of PPG Protective and Marine Coatings to supply the same product on a worldwide basis. However, slight modification of the product is sometimes necessary to comply with local or national rules/circumstances. Under these circumstances an alternative product data sheet is used.

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## WARRANTY

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