

FLEXATIVE®

DX369

DX369 *FLEXATIVE*® is an elastomeric additive that improves the flexibility of recommended products for use over plastics. The additive allows the film to follow the contour of the base part when flexed or compressed.

Preparing to use DX369

- To properly prepare to use a flexible system with DX369, follow the directions on the One Choice Plastic Prep System bulletin (OC-1).
- OR
- Wash with soap and water and then dry off and clean with a recommended PPG cleaner (use DX103 on bare plastic).
 - Scuff well with 600 grit sandpaper or a gray scotchbrite and then reclean.
 - Apply a recommended PPG adhesion promoter, primer or sealer.

Mixing Ratios and Application:

The following chart shows the number of parts by volume needed when DX369 is mixed with a compatible color or clear system. When applying PPG topcoats over plastic substrates, please refer to the products specific technical bulletin for proper application.

	DDL Acrylic Lacquer	DAR Delstar® Acrylic Enamel	DAR/DXR80 Delstar®/ Delthane®	DCA468 Lacquer Clear	DAU75 Urethane Clear
Color/Clear	4 parts	4 parts	8 parts	4 parts	8 parts
DTL Thinner	6 parts	--	--	8 parts	--
DTR Reducer	--	2 parts	4 parts	--	--
DXR80	--	--	1 part	--	½
DX369	1 part	1 part	2 parts	1 part	1 part
Number of Coats	4 - 6	2 - 3	2 - 3	3-4	2-3
Pot Life	2 hrs.	2 hrs.	2-3 hrs.	2 hrs.	2 hrs.
VOC less water, less exempt lbs/gal (g/l)	6.49 (778)	5.26 (630)	5.01 (600)	6.33 (758)	5.47 (655)

Do not add DX369 to *DELTRON*® (DBU) Basecoat or *DELTRON*®2000 (DBC) Basecoat.

Test Properties

Total Solids by Weight:	47%
Total Solids by Volume:	39%
Flash Point:	26°F Pensky Martens Closed Cup

Equipment Cleaning:

Spray guns, gun cups, storage pots, etc. should be cleaned thoroughly after each use with any appropriate PPG General Purpose Solvent.

Important:

The contents of this package must be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer's instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515; IN CANADA (514) 645-1320

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public. Products mentioned may be hazardous and should only be used according to directions, while observing precautions and warning statements listed on label. Statements and methods described are based upon the best information and practices known to PPG Industries. Procedures for applications mentioned are suggestions only and are not to be construed as representations or warranties as to performance, results, or fitness for any intended use, nor does PPG Industries warrant freedom from patent infringement in the use of any formula or process set forth herein.

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